

EU TYPE-APPROVAL CERTIFICATE

| \boldsymbol{C} | ommuni | antion | concerning | tha |
|------------------|---------------|--------|------------|-----|
| C | OIIIIIIIIIIII | cauon | concerning | me. |

- EU type-approval,
- extension of EU type-approval,
- refusal of EU type-approval,
- withdrawal of EU type-approval,

of an engine type/engine family (1) with regard to gaseous and particulate pollutant emission pursuant to Regulation (EU) 2016/1628, as last amended by (Commission Delegated) (1) Regulation (EU) 2018/989 (1) (2) (of the European Parliament and of the Council) (1)

EU Type Approval No: <u>e24*2016/1628*2018/989SHB1/P*0502*00</u>

Reason for extension/refusal/withdrawal (1): - N/A

SECTION I

| 1.1. | Make (trade name(s) of manufacturer): | ZOMAX |
|-------|--|---|
| 1.2. | Commercial name(s) (if applicable): | N/A |
| 1.3. | Company name and address of manufacturer: | Zhejiang Zomax Garden Machinery Co.,Ltd. No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang, China, 317599 |
| 1.4. | Name and address of manufacturer's authorised representative (if any): | Brumar Garden Products S.r.l Loc. Valgera 110/B-14100 ASTI (AT), Italy |
| 1.5. | Name(s) and address(es) of assembly/manufacture plant(s): | Same as above 1.3 |
| 1.6. | Engine type designation/engine family designation/FT (1): | ZM1E46FC Commercial names: N/A |
| 1.7. | Category and sub-category of the engine type/engine family (1) (4): | Category: NRSh Sub-category: NRSh-v-1b |
| 1.8. | Emissions durability period category: | Not Applicable/Cat 1/Cat 2/Cat 3 (1) |
| 1.9. | Emissions stage: | V/ SPE |
| 1.10. | Engine for snow throwers ⁽⁵⁾ : | Yes/No (1) |

CT-10-124 Rev 03 49.49.993.02.09 Page 1 of 7



SECTION II

1. Technical service responsible for carrying out the tests: TÜV SÜD Auto Service GmbH,

Westendstraße 199, D-80686 München,

Germany

2. Date(s) of test report(s): **26.11.2021**

3. Number(s) of test report(s): 21-01915-CX-SHA-00

SECTION III

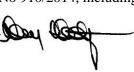
The undersigned hereby certifies the accuracy of the manufacturer's description in the attached information document of the engine type/engine family (1) described above, for which one or more representative samples, selected by the approval authority, have been submitted as prototypes and that the attached test results apply to the engine type/engine family (1).

- 1. The engine type/engine family (1) meets/does not meet (1) the requirements laid down in Regulation (EU) 2016/1628.
- 2. The approval is: granted/extended/refused/withdrawn (1)
- 3. The approval is granted in accordance with Article 35 of Regulation (EU) 2016/1628 and the validity of the approval is thus limited to dd/mm/yyyy (3) N/A
- 4. Restrictions to validity (3) (6): N/A
- 5. Exemptions applied (3) (6): N/A

Place: Dublin

Date: 21st December, 2021

Name and signature (or visual representation of an 'advanced electronic signature' according to Regulation (EU)No 910/2014, including data for verification):





Attachments:

Information package

Test report(s)

Where applicable, the name(s) and specimen(s) of the signature(s) of the person(s) authorised to sign statement Of conformity and a statement of their position in the company Where applicable, a completed specimen of a statement of conformity

NB

If this model is used for EU type-approval of an engine as an exemption for new technologies or new concepts, pursuant to Article 35(4) of Regulation (EU) 2016/1628, the heading of the certificate shall read 'PROVISIONAL EU TYPE-APPROVAL CERTIFICATE VALID ONLY ON THE TERRITORY OF ... $^{(7)}$ *.



Addendum

PART A — CHARACTERISTICS OF THE ENGINE TYPE/ $\underline{\text{ENGINE FAMILY}}^{(1)}$

| 2. | Common design parameters of the engine type/engine family (1) | |
|----------|---|---|
| 2.1. | Combustion Cycle: | four stroke cycle/two stroke cycle/rotary other: (describe) |
| 2.2. | Ignition Type: | Compression ignition/spark ignition (1) |
| 2.3.1. | Position of the cylinders in the block: | V/in-line/radial/other(Single) (1) |
| 2.6 | Main Cooling medium: | Air/ Water/Oil (1) |
| 2.7. | Method of air aspiration: | naturally aspirated/ pressurecharged/ pressure charged with charge cooler (1) |
| 2.8.1. | Fuel Type(s): | Diesel (non-road gas-oil)/Ethanol for dedicated compression ignition engines (ED95)/Petrol (E10)/Ethanol(E85)/(Natural gas/Biomethane)/Liquid Petroleum Gas (LPG) |
| 2.8.1.1. | Sub Fuel type (Natural gas/Biomethane only): | Universal fuel - high calorific fuel (H-gas) and low calorific fuel(L-gas)/ Restricted fuel — high calorific fuel (H gas)/Restricted fuel — low calorific fuel (L-gas)/Fuel specific (LNG); |
| 2.8.2. | Fuelling arrangement: | Liquid-fuel only/Gaseous-fuel only/Dual-fuel type 1A/Dual-fuel type 1B/Dual-fuel type 2A/Dual-fuel type 3B (1) |
| 2.8.3. | List of additional fuels compatible with use by the engine declared point 1 of Annex I to Delegated Regulation (EU) 2017/654 (provi specification): | |
| 2.8.4. | Lubricant added to fuel: | Yes/ No ⁽¹⁾ 10W/40 40:1 |
| 2.8.5. | Fuel supply type: | Pump (high pressure) line and injector/in line pump or distributor pump/Unit injector/Common rail/Carburettor/port injector/direct injector/Mixing unit/other(specify) (1) |
| 2.9. | Engine management systems: | mechanical/electronic control strategy (1) |

CT-10-124 Rev 03 49.49.993.02.09 Page 3 of 7



| 2.10. | Miscellaneous devices: | |
|---------|--|------------------------|
| 2.10.1. | Exhaust gas recirculation (EGR): | Yes/No (1) |
| 2.10.2. | Water injection: | Yes/No (1) |
| 2.10.3. | Air injection: | Yes/No (1) |
| 2.10.4. | Others (specify): | N/A |
| 2.11. | Exhaust after-treatment system: | Yes/ No (1) |
| 2.11.1. | Oxidation catalyst: | Yes/ No (1) |
| 2.11.2. | DeNOx system with selective reduction of NOx (addition of reducing agent): | Yes/No (1) |
| 2.11.3. | Other DeNOx systems: | Yes/No (1) |
| 2.11.4. | Three-way catalyst combining oxidation and NOx reduction: | Yes/No (1) |
| 2.11.5. | Particulate after-treatment system with passive regeneration: | Yes/No (1) |
| 2.11.6. | Particulate after-treatment system with active regeneration: | Yes/No (1) |
| 2.11.7. | Other particulate after-treatment systems: | Yes/No (1) |
| 2.11.8. | Other after-treatment devices (specify): | N/A |
| 2.11.9. | Other devices or features that have a strong influence on emissions (specify): | N/A |



3. Essential characteristics of the engine type(s)

| Item Number Item Description | | Parent Engine / Engine type | Engine types within the family (if applicable) |
|---|--|--------------------------------|--|
| 3.1.1. | Engine Type Designation: | ZM1E46FC | N/A |
| 3.1.2. Engine type designation shown on engine mark: Yes/No (1) | | Yes | N/A |
| 3.1.3. | Location of the manufacturer's statutory marking: | Refer to drawing No. 001 | N/A |
| 3.2.1. | Declared rated speed (rpm): | 8500 | N/A |
| 3.2.1.2. | Declared rated net Power (kW): | 2.4 | N/A |
| 3.2.2. | Maximum power speed (rpm): | 8500 | N/A |
| 3.2.2.2. | Maximum net power (kW): | 2.4 | N/A |
| 3.2.3. | Declared maximum torque speed (rpm): | 6500 | N/A |
| 3.2.3.2. | Declared maximum torque (Nm): | 2.8 | N/A |
| 3.6.3. | Number of Cylinders: | 1 | N/A |
| 3.6.4. Engine total swept volume (cm ³): | | 54.5 | N/A |
| 3.8.5. Device for recycling crankcase gases: Yes/ No (1) | | No | N/A |
| 3.11.3.12. | * * | | N/A |
| 3.11.3.12.1. | Type and concentration of reagent needed for catalytic action: | N/A | N/A |
| 3.11.3.13. | NOx sensor(s): Yes /No ⁽¹⁾ | No | N/A |
| 3.11.3.14. | Oxygen sensor: Yes/No (1) | No | N/A |
| 3.11.4.7. | Fuel borne catalyst (FBC): Yes/No (1) | No | N/A |



Particular conditions to be respected in the installation of the engine on non-road mobile machinery:

| Item Number | Item Description | Parent Engine / Engine type | Engine types within the family (if applicable) |
|-------------|---|-----------------------------|--|
| 3.8.1.1. | Maximum allowable intake depression at | -2.0 | N/A |
| | 100 % engine speed and at 100 % load | | |
| | (kPa) with clean air cleaner: | | |
| 3.8.3.2. | Maximum charge air cooler outlet | N/A | N/A |
| | temperature at 100 % speed and 100 % | | |
| | load (deg. C): | | |
| 3.8.3.3. | Maximum allowable pressure drop across | N/A | N/A |
| | charge cooler at 100 % engine speed and | | |
| | at 100 % load (kPa) (if applicable): | | |
| 3.9.3. | Maximum permissible exhaust gas | 4.7 | N/A |
| | backpressure at 100 % engine speed and | | |
| | at 100 % load (kPa): | | |
| 3.9.3.1 | Location of measurement: | Inlet of muffler | N/A |
| 3.11.1.2. | Maximum temperature drop from exhaust | N/A | N/A |
| | system or turbine outlet to first exhaust | | |
| | after-treatment system (deg. C) if | | |
| | stated: | | |
| 3.11.1.2.1. | Test conditions for measurement: | N/A | N/A |

PART B — TEST RESULTS

| 3.8. | Manufacturer intends to use ECU torque signal | | |
|------|---|--|--|
| | for in-service monitoring: | $\mathbf{v}_{\mathbf{c}\mathbf{c}}/\mathbf{N}\mathbf{o}^{(1)}$ | |

| 3.8.1. | Dynamometer torque greater than or equal | | |
|--------|--|------------------|--|
| | to $0.93 \times ECU$ torque: | $\frac{Yes}{No}$ | |

3.8.2. ECU torque correction factor in case that dynamometer torque less than $0.93 \times \text{ECU}$ torque: N/A

11.1. Cycle emissions results

| Emissions | CO (g/ | HC (g/ | NOx (g/ | HC+NOx | PM (g/ | PN | Test |
|--------------------------------|--------|--------|---------|---------|--------|-------|-----------|
| | kWh | kWh) | kWh) | (g/kWh) | kWh) | #/kWh | Cycle (8) |
| NRSC final result with DF. | 152.9 | _* | _* | 54.5 | N/A | N/A | G3 |
| NRTC Final test result with DF | - | - | - | - | - | - | - |

(*) Optionally, as an alternative, any combination of values satisfying the equation $(HC + NOx) \times CO^{0,784} \le 8,57$ as well as the following conditions: $CO \le 20,6$ g/kWh and $(HC + NOX) \le 2,7$ g/kWh

| 11.2. | CO ₂ result: | 1103 g/kWh |
|-------|-------------------------|-------------|
| 11.4. | CO2 lesuit. | 1103 2/1011 |

CT-10-124 Rev 03 49.49.993.02.09 Page 6 of 7



11.3. In service monitoring reference values (9)

11.3.1. Reference work (kWh): N/A

11.3.2. Reference CO_2 mass (g): N/A

Explanatory notes to Annex IV:

(Footnote markers, footnotes and explanatory notes not to be stated on the EU type-approval certificate)

- (1) Strike out the unused options, or only show the used option(s).
- (2) Indicate only the latest amendment in case of an amendment of one or more Articles of Regulation (EU) 2016/1628, according to the amendment applied for the EU type-approval.
- (3) Delete this entry when not applicable.
- (4) Indicate the applicable option for the category and sub-category in accordance with entry 1.7 of the information document set out in Part A of Appendix 3 to Annex I.
- (5) Indicate whether the approval is for a NRS (< 19 kW) engine family consisting exclusively of engine types for snow throwers.
- (6) Applicable only for EU type-approval of an engine type or an engine family as an exemption for new technologies or new concepts, pursuant to Article 35 of Regulation (EU) 2016/1628.
- (7) Indicate the Member State.
- (8) Indicate the test cycle in accordance with the fifth column of the Tables set out in Annex IV to Regulation (EU) 2016/1628.
- (9) Only applicable to engines of sub-categories NRE-v-5 and NRE-v-6 tested on NRTC.

CT-10-124 Rev 03 49.49.993.02.09 Page 7 of 7



Date of issue:

EU Type Approval No: <u>e24*2016/1628*2018/989SHB1/P*0502*00</u>

Index to the Information Package

21st December, 2021

| | Date of latest amendment: | N/A |
|----|--|--------------------|
| | Reason for extension/revision: | N/A |
| 1. | Additional conditions, and advisory notes on legal alternatives. | |
| 2. | Test report(s) | |
| | - numbers(s): | 21-01915-CX-SHA-00 |
| | - date of issue: | 26.11.2021 |
| | - date of latest amendment: | N/A |
| | | |
| 3. | Information document | |
| | - number(s): | ZM1E46FC-ext.00 |
| | - date of issue: | 15.10.2021 |
| | - date of latest amendment: | N/A |
| | Documentation: | 51 pages |



Appendix: Additional conditions, and advisory notes on legal alternatives

A: Additional conditions:

- 1. The attached technical report, with any of its attachments, forms part of this Type Approval certificate.
- 2. Each type from series production shall be to the measurements specified in the attached drawings, and shall be manufactured only from the materials specified in the Approval documents.
- 3. Changes in the type are permitted only with the explicit permission of NSAI. Breaches of this requirement will lead to a withdrawal of the Type Approval, and in addition may be subject to criminal prosecution.
- 4. At regular intervals, any tests or associated checks prescribed by the applicable legislation to verify continued conformity with the approved type shall be carried out. The manufacturer shall demonstrate compliance with this by submitting to NSAI evidence of adequate arrangements and documented control plans for each type approved.
- 5. Any set of samples or test pieces showing evidence of non-conformity shall give rise to further sampling and testing and all steps shall be taken to restore conformity of production.
- 6. This Type Approval will expire when it is surrendered by the holder, or withdrawn by NSAI, or when the approved type no longer conforms to legal requirements. The recall of the Type Approval can be issued by NSAI when the conditions required for the issuing or continuation of the Type Approval are no longer current, or when the Approval holder is in breach of the duties attached to the Type Approval, or when it is established that the approved type no longer meets the requirements of traffic safety.
- 7. Changes in the company name, address or manufacturing site, as well as in any of the sales or other agents specified in the issuing of the approval must immediately be notified to NSAI.
- 8. The duties imposed by the issuing of this certificate are not transferable. The legal protection of third parties is not affected by this certificate.
- 9. When the manufacture or sale of the system, component or separate technical unit has not been started within one year of the date of issue of this certificate, then NSAI is to be informed. This requirement also applies when the manufacture or sale has been halted for more than one year, or when it ought to have been halted for more than one year. The initial commencement of manufacture or sale, or the resumption of manufacture or sale, shall then be notified to NSAI within one month of commencement or resumption.

B: Legal Options:

Any objection to the requirements set out in this certificate shall be made within one month of the date of issue. The objection shall be made, in writing, to NSAI in Dublin.

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



TECHNICAL REPORT

No.: 21-01915-CX-SHA-00

Test in accordance with the regulation of the European Parliament and the Council on requirements

relating to gaseous and particulate pollutant emission limits and type-approval for internal combustion engines for non-road mobile machinery

Regulation (EU) 2016/1628 dated **14.09.2016**

Including all amendments of Commission Delegated/Implementing up to

 Regulation (EU) 2018/987
 dated
 27.04.2018

 Regulation (EU) 2018/988
 dated
 27.04.2018

 Regulation (EU) 2018/989
 dated
 18.05.2018

| | Approv | al status |
|---|---|-----------|
| Y | Granting of a type approval | : |
| | Extension/correction to type approval no. | : |

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



1. General information

manufacturer

1.1. Make (trade name(s) of manufacturer) : ZOMAX

1.2. Commercial name(s) (if applicable) : N/A

1.3. Company name and address of : ZHEJIANG ZOMAX GARDEN MACHINERY

CO., LTD.

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang, China, 317599

1.4. Name and address of manufacturer's : Brumar Garden Products S.r.I

authorised representative (if any)

Loc. Valgera 110/B-14100 ASTI (AT)-ITALY

1.5. Name(s) and address(es) of : Same as above 1.3.

assembly/manufacture plant(s)

1.6. Name of technical service : TÜV SÜD Auto Service GmbH

1.7. Address of technical service : Westendstraße 199

D-80686 München

1.8. Location of test : Nanjing Depurate Catalyst Co., Ltd.

1.9. Date of test : 04.11.2021 - 18.11.2021

1.10. Test report number : 21-01915-CX-SHA-00

1.11. Information document reference number : ZM1E46FC-ext.00

(if available)

1.12. Test report type : Primary test/additional test/supplementary

test

1.12.1. Description of the purpose of the test : New approval test

ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD. Manufacturer:

Type: ZM1E46FC



2. General engine information (test engine)

2.1. Engine type designation/engine family ZM1E46FC

designation/FT

2.2. Engine identification number 21100056

2.3. Engine Category and subcategory : Category: NRSh

Sub-category: NRSh-v-1b

2.4. Worst Case Rationale Test carried out on the single engine.

> Carburettor (Make: ZOMAX, Type: ZP152) with the highest fuel flow at maximum torque speed is selected for the tests.

Documentation and information Check list (primary test only) 3.

3.1. Engine mapping documentation G3 cycle, tested at rated speed,

reference

manufacturer's declared rated power, rated speed checked before carrying out emission test, and the check results meet the relevant requirements in paragraph 5,

annex VI, 2017/654/EU.

3.2. Deterioration factor determination See Annex I

documentation reference

3.3. Infrequent regeneration factors N/A

determination documentation reference.

where applicable

3.4. NO_x control diagnostic demonstration N/A

documentation reference, where

applicable

3.5. Particulate control diagnostic N/A

demonstration documentation reference.

where applicable

3.6. For engine types and engine families N/A

> that use an Electronic Control Unit (ECU) as part of the emission control system anti-tampering declaration

documentation reference

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



3.7. For engine types and engine families : Tamper-proof carburettor

that use mechanical devices as part of

the emission control system antitampering and adjustable parameters

declaration and demonstration documentation reference

3.8. Manufacturer intends to use Electronic

Control Unit (ECU) torque signal for in-

service monitoring

3.8.1. Dynamometer torque greater than or

equal to 0.93 \times Electronic Control Unit

(ECU) torque

3.8.2. Electronic Control Unit (ECU) torque

correction factor in case that

dynamometer torque less than 0.93x Electronic Control Unit (ECU) torque

4. Reference fuel(s) used for test (complete relevant subparagraph(s))

4.1. Liquid fuel for spark-ignition engines

4.1.1. Make : Anhui Super Beauty Chemical Science Co.,

Ltd.

Yes/No

Yes/No

N/A

4.1.2. Type : E10

4.1.3. Octane number RON : 96.2

4.1.4. Octane number MON : 85.6

4.1.5. Ethanol content (%) : 9.5

4.1.6. Density at 15 Deg.C (kg/m³) : 753.1

4.2. Liquid fuel for compression-ignition

engines

4.2.1. Make : N/A

4.2.2. Type : N/A

4.2.3. Cetane number : N/A

4.2.4. Fame content (%) : N/A

4.2.5. Density at 15 Deg.C (kg/m³) : N/A

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC

Auto Service

4.3. Gaseous fuel – LPG

4.3.1. Make : N/A

4.3.2. Type : N/A

4.3.3. Reference fuel type : Fuel A/Fuel B

4.3.4. Octane number MON : N/A

4.4. Gaseous fuel- Methane/biomethane

4.4.1. Reference fuel type: $G_R/G_{23}/G_{25}/G_{20}$: N/A

4.4.2. Source of reference gas : specific reference fuel/pipeline gas with

admixture

4.4.3. For specific reference fuel

4.4.3.1. Make : N/A

4.4.3.2. Type : N/A

4.4.4. For pipeline gas with admixture

4.4.4.1. Admixture(s): : Carbon dioxide/Ethane/Methane/

Nitrogen/Propane

: N/A

4.4.4.2. The value of $S\lambda$ for the resulting fuel

blend:

4.4.4.3. The Methane Number (MN) of the : N/A

resulting fuel blend

4.5. Dual fuel engine (in addition to relevant

sections above)

4.5.1. Gas energy ratio on test cycle : N/A

5. Lubricant

5.1. Make(s) : Mobil

5.2. Type(s) : 2T

5.3. SAE viscosity : 10W/40

5.4. Lubricant and fuel are mixed : yes/no

5.4.1. Percentage of oil in mixture : 1/40

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



6. Engine Speed

6.1. 100% speed (rpm) : 8500

6.1.1. 100% speed determined by : Declared rated speed/Declared

MTS/Measured MTS

6.1.2. Adjusted MTS if applicable (rpm) : N/A

6.2. Intermediate speed (rpm) : N/A

6.2.1. Intermediate speed determined by : Declared intermediate speed/Measured

intermediate speed/60% of 100%

speed/75% of 100% speed /85% of 100%

speed

6.3. Idle speed (rpm) : 3000

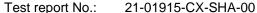
7. Engine Power

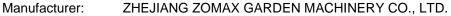
7.1. Engine driven equipment (if applicable)

7.1.1. Power absorbed at indicated engine speeds by necessary auxiliaries for engine operation that cannot be fitted for the test (as specified by the manufacturer) to be shown in Table 1:

Table 1

| Auxiliary type | Power absorbed at indicated speed (kW) | | | | | | | | |
|---------------------------------|--|------------------|------------------------|-------------------|---------|-------|-----------------|--|--|
| and identifying | (complete relevant columns) | | | | | | | | |
| details | ldle | 63% | 3% 80% 91% Inter- Max. | | | | | | |
| uotano | iuio | 00 /0 | 00 /0 | 0 1 /0 | mediate | power | 100% | | |
| - | - | - | - | - | - | - | - | | |
| - | • | - | - | - | - | - | - | | |
| Total (P _{f,i}) (kW): | - | - | - | - | - | - | - | | |





Type: ZM1E46FC



7.1.2. Power absorbed at indicated engine speeds by auxiliaries linked with operation of the machine that cannot be removed for the test (as specified by the manufacturer) to be shown in Table 2:

Table 2

| Auxiliary type and identifying | | Power absorbed at indicated speed (kW) (complete relevant columns) | | | | | | | |
|---------------------------------|------|---|---|---|-------------------|---------------|------|--|--|
| details | ldle | 63% | 3% 80% 91% | | Inter- mediate | Max. power | 100% | | |
| - | - | - | - | - | - | - | - | | |
| - | - | - | - | - | - | - | _ | | |
| Total (P _{r,i}) (kW): | - | - | - | - | - | - | - | | |

7.2. Engine net power to be stated in Table 3

Table 3

| | • | g at indicated engin | . , , | | | |
|---|-----------------------------|----------------------|-------|--|--|--|
| Condition | (complete relevant columns) | | | | | |
| | Intermediate | Max. power | 100% | | | |
| Maximum power measured at | N/A | N/A | 2.4 | | | |
| specified test speed (P _{m,i}) (kW) | IN/A | IN/A | 2.4 | | | |
| Total auxiliary power from table | N/A | N/A | 0 | | | |
| 1 (P _{f,i}) | IN/A | IN/A | U | | | |
| Total auxiliary power from table | N/A | N/A | 0 | | | |
| 2 (P _{r,i}) | IN/A | IN/A | U | | | |
| Net engine power (kW) | N/A | N/A | 2.4 | | | |
| $Pi = P_{m,i} - P_{f,i} + P_{r,i}$ | IN/A | IN/A | 2.4 | | | |

8. Conditions at test

8.1. f_a within range 0.93 to 1.07 : Yes/No

8.1.1. If f_a is not within specified range state : N/A

altitude of test facility and dry

atmospheric pressure

8.2. Applicable intake air temperature range: Yes

20 to 30/0 to -5(snow throwers only)/-5 to -15(snowmobiles only)/20 to 35(NRE

greater than 560 kW only)

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



9. Information concerning the conduct of the NRSC test:

9.1 Cycle (mark cycle used with X)

Table 4

| Cycle | C1 | C2 | D2 | E2 | E3 | F | G1 | G2 | G3 | Н |
|---------------|----|----|----|----|----|---|----|----|-----|---|
| Discrete mode | - | - | - | - | - | - | - | - | Х | - |
| RMC | - | - | - | - | - | - | - | - | N/A | - |

The length of each mode : 3 minutes

Sampling time for each mode : 2 minutes

9.2. Dynamometer setting (kW)

Table 5

| % Load at point or % of rated power (as | Dynam | Dynamometer setting (kW) at indicated engine speed after adjustment for auxiliary power (complete relevant columns) | | | | | | | |
|---|-------|---|-----|-----|-------------------|------|--|--|--|
| applicable) | Idle | 63% | 80% | 91% | Inter- mediate | 100% | | | |
| 5% | - | - | - | - | - | - | | | |
| 10% | - | - | - | - | - | - | | | |
| 25% | - | - | - | - | - | - | | | |
| 50% | - | - | - | - | - | - | | | |
| 75% | - | | | | | | | | |
| 100% | - | - | - | - | - | 2.4 | | | |

- 9.3. NRSC Emission results
- 9.3.1. Deterioration Factor (DF): calculated/assigned
- 9.3.2. Specify the DF values and the cycle weighted emission results in the following table

Note: In the event that a discrete mode NRSC is run where the K_{ru} or K_{rd} factors have been established for individual modes then a table showing each mode and the applied K_{ru} or K_{rd} should replace the shown table

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



Table 6

| DF | СО | HC | NO _x | HC+NO _x | PM | PN |
|--|---------------|---------------|----------------------------|-------------------------------|---------------|-------------|
| mult /add | 1.13 | _* | _* | 1.03 | N/A | N/A |
| Emissions | CO (g/kWh) | HC (g/kWh) | NO _x (g/kWh) | HC+NO _x (g/kWh) | PM (g/kWh) | PN #/kWh |
| Test result with/without regeneration | 135.72 | 50.84 | 2.25 | 53.09 | N/A | N/A |
| k _{ru} /k _{rd} mult /add | N/A | N/A | N/A | N/A | N/A | N/A |
| test result with IRAFs | N/A | N/A | N/A | N/A | N/A | N/A |
| Final test result with DF | 152.9 | _* | _* | 54.5 | N/A | N/A |

^{*} Separate DF for HC and NOx are not required for engine categories and sub-categories NRSh and NRS, except for NRS-v-2b and NRS-v-3.

9.3.3. Cycle weighted CO₂ (g/kWh) : 1103

9.3.4. Cycle weighted NH₃ (ppm) : N/A

9.4. Additional control area test points (if applicable)

Table 7

| Emissions at test point | Engine Speed | Load (%) | CO (g/kWh) | HC (g/kWh) | NO _x (g/kWh) | HC+NO _* (g/kWh) | PM (g/kWh) | PN n/kWh |
|----------------------------|-----------------|-----------------------------------|--------------------------|---------------|----------------------------|-------------------------------|---------------|-------------|
| Test result 1 | - | - | - | - | - | - | - | - |
| Test result 2 | - | • | 1 | • | • | • | 1 | 1 |
| Test result 3 | - | • | 1 | • | • | • | 1 | 1 |

9.5. Sampling systems used for the NRSC test

9.5.1. Gaseous emissions : Sample system: HORIBA-CVS7100

Analyse system: MEXA-7200D

Dynamometer: HACD-3



Type: ZM1E46FC



9.5.2. PM : N/A

9.5.2.1. Method : single/multiple filter

9.5.3. Particle number : N/A

10. Information concerning the conduct of the NRTC test (if applicable)

10.1. Cycle (mark cycle with X)

Table 8

| NRTC | - |
|----------|---|
| LSI-NRTC | - |

10.2. NRTC deterioration factors

10.2.1. Deterioration Factor (DF) : calculated/fixed

10.2.2. DF values and the emissions results to be stated in Table 9 or in Table 10, as applicable

(NRTC or LSI-NRTC):



Type: ZM1E46FC



10.3. NRTC emission results

Table 9: Table for NRTC

| DE | CO | HC | NO _* | HC+NO _* | PM | PN |
|---|-------------------------------------|---------------|----------------------------|-------------------------------|-------------------------------------|------------------------|
| mult/add | - | - | - | - | - | - |
| Emissions | CO (g/kWh) | HC (g/kWh) | NO _* (g/kWh) | HC+NO _x (g/kWh) | PM (g/kWh) | PN #/kWh |
| Cold start | - | - | - | • | - | - |
| Hot start test result with/without regeneration | - | • | • | • | - | - |
| Weighted test result | - | - | - | - | - | - |
| K _{ru} /K _{rd} mult/add | - | - | - | • | - | - |
| Weighted test result with IRAFs | - | - | - | - | - | - |
| Final test result with DF | - | - | - | - | - | - |

10.3.1 Hot cycle CO₂ (g/kWh) ÷

10.3.2. Cycle weighted NH₃ (ppm) :

10.3.3. Cycle work for hot start test (kWh) :

10.3.4. Cycle CO₂ for hot start test (g) :



Type: ZM1E46FC



10.4. LSI-NRTC emission results

Table 10: Table for NRTC-LSI

| ĐE | co | HC | NO _* | HC+NO _* | PM | PN |
|--|-------------------------------------|--------------------------|----------------------------|-------------------------------|-------------------------------------|------------------------|
| mult/add | - | • | - | - | - | - |
| Emissions | CO (g/kWh) | HC (g/kWh) | NO _* (g/kWh) | HC+NO _* (g/kWh) | PM (g/kWh) | PN #/kWh |
| test result with/without regeneration | - | • | • | - | • | - |
| k _{ru} /k _{rd} mult/add | - | • | • | - | • | - |
| Weighted test result with IRAFs | - | - | - | - | - | - |
| Final test result with DF | - | - | - | - | - | - |

 $10.4.1. \quad \text{Cycle CO}_2 \text{ (g/kWh)} \qquad \qquad \div$

10.4.2. Cycle NH₃ (ppm) :

10.4.3. Cycle work (kWh) :

10.4.4. Cycle CO₂ (g) :

10.5. Sampling system used for the NRTC test :

10.5.1. Gaseous emissions :

10.5.2. PM ÷

10.5.3. Particle number :

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



11. Final emission result

11.1 Cycle emissions results

Table 11

| Emissions | CO (g/kWh) | HC (g/kWh) | NO _x (g/kWh) | HC+NO _x (g/kWh) | PM (g/kWh) | PN #/kWh | Test Cycle ⁽¹⁾ |
|---|---------------|---------------|----------------------------|-------------------------------|---------------|-------------|------------------------------|
| NRSC final result with DF ⁽²⁾ . | 152.9 | - * | - * | 54.5 | N/A | N/A | G3 |
| NRTC Final test result with DF ⁽³⁾ | - | - | - | - | - | - | - |

^{*} Separate DF for HC and NOx are not required for engine categories and sub-categories NRSh and NRS, except for NRS-v-2b and NRS-v-3.

11.2 CO₂ result (g/kWh) ⁽⁴⁾ : 1103

11.3. In service monitoring reference values (5) : N/A

11.3.1. Reference work (kWh) (6) : N/A

11.3.2. Reference CO2 mass (g) (7) : N/A

Emission limits

| | СО | HC | NOx | HC+NOx | PM | PN |
|-----------|---------|----|-----|---------|----|----|
| NRSh-v-1a | 805 | - | - | 50 | - | - |
| NRSh-v-1b | 603 | - | - | 72 | - | - |
| NRS-vr-1a | 610 | - | - | 10 | - | - |
| NRS-vr-1b | 610 | - | - | 8 | - | - |
| NRS-vi-1a | 610 | - | - | 10 | - | - |
| NRS-vi-1b | 610 | - | - | 8 | - | - |
| NRS-v-2a | 610 | - | - | 8 | - | - |
| NRS-v-2b | 4,40(*) | - | - | 2,70(*) | - | - |
| NRS-v-3 | 4,40(*) | - | - | 2,70(*) | - | - |

^(*) Optionally, as an alternative, any combination of values satisfying the equation (HC + NO_x) × $CO^{0.784} \le 8,57$ as well as the following conditions: $CO \le 20,6$ g/kWh and (HC + NOX) $\le 2,7$ g/kWh

Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



12. Statement of conformity

The mentioned information folder and the type described therein are in accordance with the test basis mentioned above. The worst-case was selected in accordance with document "Requirements for Test Reports (AS-PB-T-02)".

The test report may be reproduced and published in full and by the client only. It can be reproduced partially with the written permission of the test laboratory only.

TÜV SÜD Auto Service GmbH is designated as Technical Service by:

| Approval authority | Country | Registration number |
|---|-----------------|------------------------------|
| Kraftfahrt-Bundesamt (KBA) | Germany | KBA-P 00100-10 |
| Vehicle Certification Agency (VCA) | United Kingdom | VCA-TS-006 |
| Approval Authority of the Netherlands (RDW) | The Netherlands | RDWT-082-xx |
| National Standards Authority of Ireland (NSAI) | Ireland | Technical Service Number: 49 |
| Société Nationale de Certification et d'Homologation (SNCH) | Luxembourg | 13/B(g) |



München, 26.11.2021

Jianjun Lu

For NRSC indicate the cycle noted in point 9.1 (Table 4); for transient test indicate cycle noted in point 10.1 (Table 8). (1)

⁽²⁾

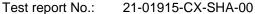
Copy the "Final test result with DF" results from Table 6.
Copy "Final test result with DF" results from Table 9 or 10, as applicable. (3)

For an engine type or engine family that is tested on both the NRSC and a transient cycle, indicate the hot cycle CO2 emissions values from the NRTC noted in point 10.3.4 or the CO2 emissions values from the LSÍ-NRTC noted in point 10.4.4. For an engine only tested on an NRSC indicate the CO2 emissions values given in that cycle noted in point 9.3.3.

Only applicable to engines of sub-categories NRE-v-5 and NRE-v-6 tested on NRTC.

Indicate the cycle work for hot start test value from the NRTC noted in point 10.3.3.

⁽⁷⁾ Indicate the cycle CO2 for hot start test value from the NRTC noted in point 10.3.4.



Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC



Annex 1 Determination of deterioration factor

ZM1E46FC parent engine (engine No: 21100056)

| | New stabilized engine engine after 50 hours aging cycle | | DF |
|-----------------|---|--------------|------|
| СО | 135.72 g/kWh | 152.92 g/kWh | 1.13 |
| HC | 50.84 g/kWh | 52.59 g/kWh | _* |
| NO _x | 2.25 g/kWh | 1.90 g/kWh | _* |
| HC + NOx | 53.09 g/kWh | 54.49 g/kWh | 1.03 |

^{*} Separate DF for HC and NOx are not required for engine categories and sub-categories NRSh and NRS, except for NRS-v-2b and NRS-v-3.

Aging cycle (started at 07.11.2021) [only as sample, the complete file is available]

| | Durability Hours | Load Percent | | | | | | | • | • | |
|------------|---------------------|-----------------|-----------------|--------|-------|--------------------|---------------------------|----------------------------|----------------------|-------------------------|----------------|
| | | | Parameters | | | | | | | | |
| Test Date | h | 96 | Engine Speed | Torque | Power | Oil Temperature | Spark Plug Temperature | Environment Temperature | Relative Humidity | Atmospheric Pressure | Time Record |
| | | | r/min | N·m | kW | °C | °C | °C | % | kPa | - |
| 2021-11-07 | 1 | 100 | 8509 | 2.72 | 2.42 | N.A | 256 | 22 | 46 | 102 | 14:00 |
| | 2 | 100 | 8510 | 2.71 | 2.41 | N.A | 256 | 22 | 46 | 102 | 15:00 |
| | 3 | 100 | 8508 | 2.72 | 2.42 | N.A | 256 | 22 | 46 | 102 | 16:00 |
| | 4 | 100 | 8506 | 2.71 | 2.41 | N.A | 256 | 22 | 46 | 102 | 17:00 |
| | 5 | 100 | 8505 | 2.73 | 2.43 | N.A | 256 | 22 | 46 | 102 | 18:00 |
| | 6 | 100 | 8510 | 2.70 | 2.41 | N.A | 255 | 21 | 46 | 102 | 19:00 |
| | 7 | 100 | 8509 | 2.71 | 2.41 | N.A | 255 | 21 | 46 | 102 | 20:00 |
| | 8 | 100 | 8507 | 2.72 | 2.42 | N.A | 255 | 21 | 46 | 102 | 21:00 |
| | 9 | 100 | 8509 | 2.73 | 2.43 | N.A | 255 | 20 | 47 | 102 | 22:00 |
| | 10 | 100 | 8513 | 2.74 | 2.44 | N.A | 255 | 20 | 47 | 102 | 23:00 |
| 2021-11-08 | 11 | 100 | 8526 | 2.71 | 2.41 | N.A | 255 | 20 | 47 | 102 | 0:00 |
| | 12 | 100 | 8522 | 2.69 | 2.40 | N.A | 255 | 20 | 47 | 102 | 1:00 |
| | 13 | 100 | 8522 | 2.69 | 2.40 | N.A | 255 | 20 | 47 | 102 | 2:00 |
| | 14 | 100 | 8513 | 2.71 | 2.41 | N.A | 255 | 20 | 47 | 102 | 3:00 |
| | 15 | 100 | 8510 | 2.70 | 2.41 | N.A | 255 | 19 | 47 | 102 | 4:00 |
| | 16 | 100 | 8508 | 2.70 | 2.41 | N.A | 255 | 19 | 47 | 102 | 5:00 |
| | 17 | 100 | 8509 | 2.71 | 2.41 | N.A | 256 | 20 | 47 | 102 | 6:00 |
| | 18 | 100 | 8507 | 2.70 | 2.41 | N.A | 256 | 20 | 47 | 102 | 7:00 |
| | 19 | 100 | 8509 | 2.69 | 2.40 | N.A | 256 | 20 | 46 | 102 | 8:00 |
| | 20 | 100 | 8510 | 2.69 | 2.40 | N.A | 256 | 20 | 46 | 102 | 9:00 |
| | 21 | 100 | 8508 | 2.68 | 2.39 | N.A | 257 | 21 | 46 | 102 | 10:00 |
| | 22 | 100 | 8506 | 2.69 | 2.40 | N.A | 257 | 21 | 46 | 102 | 11:00 |
| | 23 | 100 | 8505 | 2.70 | 2.41 | N.A | 257 | 21 | 46 | 102 | 12:00 |
| | 24 | 100 | 8506 | 2.71 | 2.42 | N.A | 257 | 21 | 46 | 102 | 13:00 |
| | 25 | 100 | 8525 | 2.70 | 2.41 | N.A | 257 | 21 | 46 | 102 | 14:00 |
| | 26 | 100 | 8512 | 2.71 | 2.42 | N.A | 257 | 21 | 46 | 102 | 15:00 |
| | 27 | 100 | 8509 | 2.69 | 2.40 | N.A | 256 | 21 | 46 | 102 | 16:00 |
| | 28 | 100 | 8510 | 2.69 | 2.40 | N.A | 257 | 21 | 46 | 102 | 17:00 |



Manufacturer: ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD.

Type: ZM1E46FC

| | 29 | 100 | 8506 | 2.68 | 2.39 | N.A | 257 | 21 | 46 | 102 | 18:00 |
|------------|----|-----|------|------|------|-----|-----|----|----|-----|-------|
| | 30 | 100 | 8511 | 2.67 | 2.38 | N.A | 257 | 21 | 46 | 102 | 19:00 |
| | 31 | 100 | 8502 | 2.65 | 2.36 | N.A | 257 | 21 | 46 | 102 | 20:00 |
| | 32 | 100 | 8496 | 2.66 | 2.37 | N.A | 256 | 21 | 46 | 102 | 21:00 |
| | 33 | 100 | 8492 | 2.66 | 2.37 | N.A | 256 | 21 | 46 | 102 | 22:00 |
| | 34 | 100 | 8502 | 2.67 | 2.38 | N.A | 257 | 20 | 47 | 102 | 23:00 |
| 2021-11-09 | 35 | 100 | 8516 | 2.67 | 2.38 | N.A | 257 | 20 | 47 | 102 | 0:00 |
| | 36 | 100 | 8506 | 2.66 | 2.37 | N.A | 256 | 20 | 47 | 102 | 1:00 |
| | 37 | 100 | 8500 | 2.66 | 2.37 | N.A | 256 | 20 | 47 | 102 | 2:00 |
| | 38 | 100 | 8507 | 2.67 | 2.38 | N.A | 256 | 20 | 47 | 102 | 3:00 |
| | 39 | 100 | 8504 | 2.65 | 2.36 | N.A | 256 | 20 | 47 | 102 | 4:00 |
| | 40 | 100 | 8508 | 2.65 | 2.36 | N.A | 256 | 20 | 47 | 102 | 5:00 |
| | 41 | 100 | 8520 | 2.66 | 2.37 | N.A | 256 | 20 | 47 | 102 | 6:00 |
| | 42 | 100 | 8522 | 2.66 | 2.37 | N.A | 256 | 20 | 47 | 102 | 7:00 |
| | 43 | 100 | 8512 | 2.65 | 2.36 | N.A | 256 | 21 | 46 | 102 | 8:00 |
| | 44 | 100 | 8510 | 2.65 | 2.36 | N.A | 255 | 21 | 46 | 102 | 9:00 |
| | 45 | 100 | 8513 | 2.65 | 2.36 | N.A | 255 | 21 | 46 | 102 | 10:00 |
| | 46 | 100 | 8521 | 2.64 | 2.36 | N.A | 255 | 22 | 46 | 102 | 11:00 |
| | 47 | 100 | 8510 | 2.64 | 2.35 | N.A | 256 | 22 | 46 | 102 | 12:00 |
| | 48 | 100 | 8513 | 2.66 | 2.37 | N.A | 256 | 22 | 46 | 102 | 13:00 |
| | 49 | 100 | 8516 | 2.64 | 2.35 | N.A | 256 | 22 | 46 | 102 | 14:00 |
| | 50 | 100 | 8512 | 2.64 | 2.35 | N.A | 256 | 22 | 46 | 102 | 15:00 |

PARTIAL MODEL INFORMATION DOCUMENT

No.: ZM1E46FC-ext.00

ZOMAX

ZHEJIANG ZOMAX GARDEN MACHINERY CO.,LTD.

ENGINE TYPE: ZM1E46FC

SUBJECT: NRMM EMISSION

LEGAL BASIS: 2016/1628/EU

Date : 2021-10-15_[YYYY-MM-DD]

Approval : Huang Xinyue

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

AMENDMENT

| Version | Approval No. | Modification / Correction | Date |
|---------|--------------|---------------------------|------|
| - | • | - | • |
| - | - | - | - |
| - | - | - | - |
| - | • | - | - |
| - | - | - | - |

CONTENT

| 1. | General information | 3 |
|---------------|---|----|
| 2. | Common design parameters of engine family | 4 |
| 3. | Essential characteristics of the engine type(s) | 6 |
| Attachment 1 | Photographs of the engines | 18 |
| Attachment 2 | Drawings of the engines | 19 |
| Attachment 3 | Manufacturer's declaration on compliance with Regulation (EU) 2016/1628 | 28 |
| Attachment 4 | Manufacturer's statement on compliance with the exhaust emission limits when use fuels other the reference fuels | |
| Attachment 5 | Overview of the emission control strategy for electronically controlled engines | 30 |
| Attachment 6 | The functional operational characteristics of the NOx control measures and inducement system | 30 |
| Attachment 7 | The functional operational characteristics of the particulate control measures | 30 |
| Attachment 8 | Manufacturer's declaration, and supporting test reports or data, on deterioration factors | 31 |
| Attachment 9 | Manufacturer's declaration, and supporting test reports or data, of the infrequent regeneration adjustment factors | 32 |
| Attachment 10 | The physical connector required to receive the torque signal from the engine Electronic control L (ECU) during the in-service monitoring test | |
| Attachment 11 | Manufacturer's declaration and supporting data on tampering prevention for emission control systems | 33 |
| Attachment 12 | List of scheduled for emission-related maintenance requirements | 34 |
| Attachment 13 | Declaration of carburettor | 35 |

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang,

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

Part A

| 1. | General information | | |
|---------|--|---|---|
| 1.1. | Make (trade name(s) of manufacturer) | : | ZOMAX |
| 1.2. | Commercial name(s) (if applicable) | : | N/A |
| 1.3. | Company name and address of manufacturer | : | ZHEJIANG ZOMAX GARDEN MACHINERY CO.,LTD. |
| | | | No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang, China, 317599 |
| 1.4. | Name and address of manufacturer's | : | Brumar Garden Products S.r.l |
| | authorised representative (if any) | | Loc. Valgera 110/B-14100 ASTI (AT)-ITALY |
| 1.5. | Name(s) and address(es) of assembly/manufacture plant(s) | : | Same as above 1.3 |
| 1.6. | Engine type designation /engine family designation/FT | : | ZM1E46FC |
| 1.7. | Category and sub-category of the engine | : | Category: NRSh |
| | type/ engine family | | Sub-category: NRSh-v-1b |
| 1.8. | Emissions durability period category | : | Cat 1 (Consumer products) |
| 1.9. | Emissions stage | : | V/Special Purpose Engine (SPE) |
| 1.10. | In case of NRS <19 kW only, engine family | : | Yes/ No |
| | consisting exclusively of engine types for snow throwers | | |
| 1.11. | Reference power is | : | rated net power/maximum net power |
| 1.12. | Primary NRSC test cycle | : | C1/C2/D2/E2/E3/F/G1/G2/G3/H |
| 1.12.1. | In case of variable speed IWP category only, | : | Not applicable/ E2/E3 |
| | Additional propulsion test cycle | | |
| 1.12.2. | In case of IWP category only, additional auxiliary NRSC test cycle | : | Not applicable /D2/C1 |
| 1.13. | Transient test cycle | | Not applicable/NRTC/LSI-NRTC |
| 1.14. | Restrictions on use (if applicable) | : | N/A |

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang,

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

Part B

| Part B | | | |
|----------|---|---|---|
| 2. | Common design parameters of engine family | | |
| 2.1. | Combustion Cycle | : | four stroke cycle/two stroke cycle/rotary/other- (specify) |
| 2.2. | Ignition Type | : | Compression ignition/spark ignition |
| 2.3. | Configuration of the cylinders | | |
| 2.3.1. | Position of the cylinders in the block | : | Single/V/in-line/opposed/radial/other(specify) |
| 2.3.2. | Bore centre to centre dimension (mm) | : | N/A |
| 2.4. | Combustion chamber type/design | | |
| 2.4.1. | Open chamber/divided | : | Hemispheric chamber |
| | chamber/other(specify) | | |
| 2.4.2. | Valve and porting configuration | : | Refer to drawing No. 002 |
| 2.4.3. | Number of valves per cylinder | : | N/A |
| 2.5. | Range of swept volume per cylinder (cm ³) | : | See item 3.6.4. in Part C |
| 2.6. | Main Cooling medium | : | Air /Water/Oil |
| 2.7. | Method of air aspiration | : | naturally aspirated /pressure charged/pressure |
| | | | charged with charge cooler |
| 2.8. | Fuel | | |
| 2.8.1. | Fuel Type | : | Diesel (non-road gas-oil)/Ethanol for dedicated |
| | | | compression ignition engines (ED95)/Petrol |
| | | | (E10) /Ethanol (E85)/Natural |
| | | | gas/Biomethane/Liquid Petroleum Gas (LPG) |
| 2.8.1.1. | Sub Fuel type (Natural gas/Biomethane only) | : | Universal fuel - high calorific fuel (H-gas) and low- |
| | | | calorific fuel (L-gas)/Restricted fuel - high calorific |
| | | | fuel (H-gas)/Restricted fuel - low calorific fuel (L- |
| | | | gas)/Fuel specific (LNG) |
| 2.8.2. | Fuelling arrangement | : | Liquid-fuel only /Gaseous-fuel only/Dual-fuel type |
| | | | 1A/Dual-fuel type 1B/Dual-fuel type 2A/Dual-fuel |
| | | | type 2B/Dual-fuel type 3B |
| 2.8.3. | list of additional fuels, fuel mixtures or | : | N/A |
| | emulsions suitable for use by the engine, as | | |
| | declared by the manufacturer in accordance | | |
| | with point 1.2.3 of Annex I to Delegated | | |
| | Regulation (EU) 2017/654 (provide reference | | |
| | to recognised standard or specification) | | |
| 2.8.4. | Lubricant added to fuel | : | Yes /No |
| 2.8.4.1. | Specification | : | 10W/40 |
| 2.8.4.2. | Ratio of fuel to oil | : | 40:1 |
| 2.8.5. | Fuel supply type | : | Pump (high pressure) line and injector/in-line pump or distributor pump/Unit injector/Common-rail/Carburettor/port injector/direct injector/Mixing- |
| 2.0 | Engine management eveters | | unit/other(specify): |
| 2.9. | Engine management systems | : | mechanical /electronic control strategy⁽²⁾ |

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

| 2.10. | Miscellaneous devices | | |
|-----------|--|---|--------------------|
| 2.10.1. | Exhaust gas recirculation: Yes/No | : | No |
| | (if yes, complete section 3.10.1. and provide | | |
| | a schematic diagram of the location and | | |
| | order of the devices) | | |
| 2.10.2. | Water injection: Yes/No | : | No |
| | (if yes, complete section 3.10.2. and provide | | |
| | a schematic diagram of the location and | | |
| | order of the devices) | | |
| 2.10.3. | Air injection: Yes/No | : | No |
| | (if yes, complete section 3.10.3. and provide | | |
| | a schematic diagram of the location and | | |
| | order of the devices) | | |
| 2.10.4. | Others: Yes/No | : | No |
| | (if yes, complete section 3.10.4 and provide a | | |
| | schematic diagram of the location and order | | |
| | of the devices) | | |
| 2.11. | Exhaust after-treatment system (if yes | : | Yes /No |
| | provide a schematic diagram of the location | | |
| | and order of the devices) | | |
| 2.11.1. | Oxidation catalyst | : | Yes/ No |
| | (if yes, complete section 3.11.2.) | | |
| 2.11.2. | DeNOx system with selective reduction of | : | Yes/ No |
| | NOx (addition of reducing agent) | | |
| | (if yes, complete section 3.11.3.) | | |
| 2.11.3. | Other DeNOx systems | : | Yes/ No |
| | (if yes, complete section 3.11.3.) | | |
| 2.11.4. | Three-way catalyst combining oxidation and | : | Yes/ No |
| | NOx reduction | | |
| | (if yes, complete section 3.11.3.) | | |
| 2.11.5. | Particulate after-treatment system with | : | Yes/ No |
| | passive regeneration | | |
| | (if yes, complete section 3.11.4.) | | |
| 2.11.5.1. | Wall-flow/non-wall-flow | : | N/A |
| 2.11.6. | Particulate trap with active regeneration | : | Yes/ No |
| | (if yes, complete section 3.11.4.) | | |
| 2.11.6.1. | Wall-flow/non-wall-flow | : | N/A |
| 2.11.7. | Other particulate after-treatment systems | : | Yes/ No |
| | (if yes, complete section 3.11.4.) | | |
| 2.11.8. | Other after-treatment devices (specify) | : | Yes/ No |
| | (if yes, complete section 3.11.5.) | | |
| 2.11.9. | Other devices or features that have a strong | : | Yes/ No |
| | influence on emissions | | |
| | (if yes, complete section 3.11.7.) | | |
| | · | | |

Issue Date: 2021-10-15

New approval

Part C

3. Essential characteristics of the engine type(s)

| Item Number | Item Description | Fest | nstallation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|---|----------|-------------|--------------|-------------------------------|---|
| 3.1 | Engine Identification | <u>H</u> | <u> </u> | 운 | | |
| 3.1.1. | Engine type designation | | | Х | ZM1E46FC | |
| 3.1.2. | Engine type designation Engine type designation shown on engine marking: | | | X | Yes | |
| 3.1.3. | Location of the statutory marking: | | | Х | Refer to drawing No. 001 | |
| 3.1.4. | Method of attachment of the statutory marking: | | | Х | By engraving and/or labelling | |
| 3.1.5. | Drawings of the location of the engine identification number (complete example with dimensions): | | | X | Refer to drawing No. 001 | |
| 3.2. | Performance Parameters | | | | | |
| 3.2.1. | Declared rated speed (rpm): | Х | | | 8500 | |
| 3.2.1.1. | Fuel delivery/stroke (mm ³) for diesel engine, fuel flow (g/h) for other engines, at rated net power: | | | Х | 1150 | |
| 3.2.1.2. | Declared rated net power (kW): | Х | | | 2.4 | |
| 3.2.2. | Maximum power speed(rpm): | | | Х | 8500 | |
| 3.2.2.1. | Fuel delivery/stroke (mm³) for diesel engine, fuel flow (g/h) for other engines, at maximum net power | | | Х | 1150 | |
| 3.2.2.2. | Maximum net power (kW): | Х | | Х | 2.4 | |
| 3.2.3. | Declared maximum torque speed (rpm): | Х | | | 6500 | |
| 3.2.3.1. | Fuel delivery/stroke (mm³) for diesel engine, fuel flow (g/h) for other engines, at maximum torque speed: | | | Х | 950 | |
| 3.2.3.2. | Declared maximum torque (Nm): | Х | | | 2.8 | |
| 3.2.4. | Declared 100% test speed: | Х | | | 8500 | |
| 3.2.5. | Declared Intermediate test speed: | Х | | | N/A | |
| 3.2.6. | Idle speed (rpm) | Х | | | 3000±300 | |
| 3.2.7. | Maximum no load speed (rpm): | Х | | | 13000 | |
| 3.2.8. | Declared minimum torque (Nm) | Х | | | N/A | |
| 3.3. | Run-in procedure | | | | | |

New approval

China, 317599 Issue Date: 2021-10-15

| ltem Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|---|------|--------------|--------------|----------------------------------|---|
| 3.3.1. | Run in time: | Х | _ | _ | 2H | |
| 3.3.2. | Run-in cycle: | Х | | | G3 | |
| 3.4. | Engine test | | | | | |
| 3.4.1. | Specific fixture required: Yes/No | Χ | | | No | |
| 3.4.1.1. | Description, including photographs and/or drawings, of the system for mounting the engine on the test bench including the power transmission shaft for connection to the dynamometer: | X | | | N/A | |
| 3.4.2. | Exhaust mixing chamber permitted by manufacturer: Yes/No | Х | | | No | |
| 3.4.2.1. | exhaust mixing chamber description, photograph and/or drawing: | Х | | | N/A | |
| 3.4.3. | Manufacturers chosen NRSC: RMC/Discrete mode | Х | | | Discrete mode | |
| 3.4.4. | Additional NRSC: E2/D2/C1 | Х | | | N/A | |
| 3.4.5. | Number of pre-conditioning cycles prior to transient test | Х | | | N/A | |
| 3.4.6. | Pre-conditioning for RMC NRSC: Steady- state operation/RMC | Х | | | N/A | |
| 3.4.6.1. | In case of RMC, number of pre-conditioning RMC prior to RMC NRSC test | Х | | | N/A | |
| 3.5. | Lubrication system | | | | | |
| 3.5.1. | Lubricant temperature | | | | | |
| 3.5.1.1. | Minimum (deg. °C): | Х | | | N/A | |
| 3.5.1.2. | Maximum (deg. °C): | Х | | | N/A | |
| 3.6. | Combustion Cylinder | | | | | |
| 3.6.1. | Bore(mm): | | | Х | 45.2 | |
| 3.6.2. | Stroke(mm): | | | Х | 34 | |
| 3.6.3. | Number of cylinders: | | | Х | 1 | |
| 3.6.4. | Engine total swept volume (cm³): | | | Х | 54.5 | |
| 3.6.5. | Swept volume per cylinder as % of parent engine: | | | X | 100% | |
| 3.6.6. | Volumetric compression ratio: | | | Х | 8.5:1 | |
| 3.6.7. | Combustion system description: | | | Х | Spark ignition | |
| 3.6.8. | Drawings of combustion chamber and piston crown: | | | Х | Refer to drawing no. 002 and 003 | |

Issue Date: 2021-10-15

New approval China, 317599

| Item Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|---|------|--------------|--------------|-------------------------------|---|
| 3.6.9. | Minimum cross sectional area of inlet and | | | Х | Inlet 300 mm ² , | |
| | outlet ports (mm ²): | | | | Outlet 264 mm ² | |
| 3.6.10. | Valve timing | | | | | |
| 3.6.10.1. | Maximum lift and angles of opening and closing in relation to dead centre or equivalent data: | | | X | Refer to drawing No. 005 | |
| 3.6.10.2. | Reference and/or setting range: | | | Х | 0.1~0.2mm | |
| 3.6.10.3. | Variable valve timing system: Yes/No | | | Х | No | |
| 3.6.10.3.1. | Type: continuous/(on/off) | | | Х | N/A | |
| 3.6.10.3.2. | Cam phase shift angle: | | | Х | N/A | |
| 3.6.11. | Porting configuration | | | | | |
| 3.6.11.1. | positon, size and number: | | | Х | Refer to drawing No. 002 | |
| 3.7. | Cooling system | | | | | |
| 3.7.1. | Liquid cooling | | | | N/A | |
| 3.7.1.1. | Nature of liquid: | | | Х | No | |
| 3.7.1.2. | Circulating pumps: Yes/No | | | Х | N/A | |
| 3.7.1.2.1. | type(s): | | | Х | N/A | |
| 3.7.1.2.2. | Drive ratio(s): | | | Х | N/A | |
| 3.7.1.3. | Minimum coolant temperature at outlet (deg. °C): | X | | | N/A | |
| 3.7.1.4. | Maximum coolant temperature at outlet (deg. °C): | X | | | | |
| 3.7.2. | Air cooling | | | | | |
| 3.7.2.1. | fan: Yes/No | | | Х | No | |
| 3.7.2.1.0. | Make: | | | Х | N/A | |
| 3.7.2.1.1. | type(s): | | | Х | N/A | |
| 3.7.2.1.2. | Drive ratio(s): | | | Х | N/A | |
| 3.7.2.2. | Maximum temperature at reference point (deg. °C): | | | Х | 270 | |
| 3.7.2.2.1. | Reference point location | | | Х | Spark plug washer | |
| 3.8. | Aspiration | | | | | |
| 3.8.1. | Maximum allowable intake depression at 100% engine speed and at 100% load (kPa) | | | | | |
| 3.8.1.1. | With clean air cleaner: | Х | Х | | -2.0 | |
| 3.8.1.2. | With dirty air cleaner: | Х | Х | | -2.0 | |

New approval

| Item Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|--|------|--------------|--------------|--------------------------------|---|
| 3.8.1.3. | Location, of measurement: | Х | Х | | Behind air filter | |
| 3.8.2. | Pressure charger(s): Yes/No | | | Х | No | |
| 3.8.2.0. | Make: | | | Х | N/A | |
| 3.8.2.1. | Type(s): | | | Х | N/A | |
| 3.8.2.2. | Description and schematic diagram of the system (e.g. maximum charge pressure, waste gate, VGT, Twin turbo, etc.): | | | Х | N/A | |
| 3.8.3. | Charge air cooler: Yes/No | Х | Χ | | No | |
| 3.8.3.1. | Type: air-air/air-water/other(specify) | | Χ | | N/A | |
| 3.8.3.2. | Maximum charge air cooler outlet temperature at 100% speed and 100% load (deg. °C): | Х | X | | N/A | |
| 3.8.3.3. | Maximum allowable pressure drop across charge cooler at 100% engine speed and at 100% load (kPa): | X | X | | N/A | |
| 3.8.4. | Intake throttle valve: Yes/No | | | Х | Yes | |
| 3.8.5. | Device for recycling crankcase gases: Yes/No | | | Х | No | |
| 3.8.5.1. | If yes, description and drawings: | | | Х | N/A | |
| 3.8.5.2. | If no, compliance with paragraph 6.10 of Annex VI to Delegated Regulation (EU) 2017/654: Yes/No | Х | | | N/A | |
| 3.8.6. | Inlet path | | | | | |
| 3.8.6.1. | Description of inlet path, (with drawings, photographs and/or part numbers): | | | Х | Refer to drawing No. | |
| 3.8.7. | Air filter | | | Х | Refer to drawing No. 008 | |
| 3.8.7.1. | Type: | | | Х | 4.005.0012.18 4.005.0053.03 | |
| 3.8.8. | Intake air-silencer | | | | N/A | |
| 3.8.8.1. | Type: | | | Х | N/A | |
| 3.9. | Exhaust system | | | | | |
| 3.9.1. | Description of the exhaust system (with drawings, photos and/or part numbers as required): | | | X | Refer to drawing No. 007 | |
| 3.9.2. | Maximum exhaust temperature (deg. °C): | Х | | | 450 | |

| China, 317599 | 9 | | | Issue Date | e: 2021-10-15 |
|---------------|---|--|---|------------|---------------|
| | | | | | |
| | | | 1 | | 1 |

| ltem Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|--|---------------------------------------|---------------------------------------|--------------|-------------------------------|---|
| 3.9.3. | Maximum permissible exhaust backpressure | Х | Х | | 4.7 | |
| | at 100% engine speed and at 100% load | | | | | |
| 3.9.3.1. | (kPa): Location of measurement: | Х | X | | Inlet of muffler | |
| 3.9.4. | | X | ۸ | | N/A | |
| 3.9.4. | Exhaust backpressure at loading level specified by manufacturer for variable | ^ | | | IN/A | |
| | restriction after-treatment at start of test | | | | | |
| | (kPa): | | | | | |
| 3.9.4.1. | Location and speed/load conditions: | Х | | | N/A | |
| 3.9.5. | Exhaust throttle valve: Yes/No | | | Х | No | |
| 3.10. | Miscellaneous devices: Yes/No | | | | No | |
| 3.10.1. | Exhaust gas recirculation (EGR) | | | | N/A | |
| 3.10.1.1. | Characteristics: cooled/uncooled, high | | | Х | N/A | |
| | pressure/low pressure/other (specify): | | | | | |
| 3.10.2. | Water injection | | | | N/A | |
| 3.10.2.1. | Operation principle: | | | Х | N/A | |
| 3.10.3. | Air injection | | | | N/A | |
| 3.10.3.1. | Operation principle: | | | Х | N/A | |
| 3.10.4. | Other(s) | | | | N/A | |
| 3.10.4.1. | Type(s): | | | Х | N/A | |
| 3.11. | Exhaust after-treatment system | | | | | |
| 3.11.1. | Location | | Х | | Inside the muffler | |
| 3.11.1.1. | Place(s) and maximum/minimum distance(s) | | Х | | ≥30mm | |
| 0.44.4.0 | from engine to first after-treatment device: | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | | NI/A | |
| 3.11.1.2. | Maximum temperature drop from exhaust or | X | Х | | N/A | |
| | turbine outlet to first after-treatment device (deg. °C) if stated: | | | | | |
| 3.11.1.2.1. | Test conditions for measurement: | Х | Х | | N/A | |
| 3.11.1.3. | Minimum temperature at inlet to first after- | X | X | | N/A | |
| 5.11.1.5. | treatment device (deg. C), if stated: | | | | | |
| 3.11.1.3.1. | Test conditions for measurement: | Х | Х | | N/A | |
| 3.11.2. | Oxidation catalyst | | | | | |
| 3.11.2.1. | Number of catalytic converters and elements: | | | Х | 1 | |
| 3.11.2.2. | Dimensions and volume of the catalytic | | | Х | 40*20*18mm; | |
| | converter(s): | | | | 14.40 cm ³ | |
| 3.11.2.3. | Total charge of precious metals: | | | Х | 20.34mg | |
| 3.11.2.4. | Relative concentration of each compound: | | | Χ | Pt/Pd/Rh=1/1/0 | |

| No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang, | New approval |
|---|------------------------|
| China, 317599 | Issue Date: 2021-10-15 |

| ltem Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|---|------|--------------|--------------|-------------------------------|---|
| 3.11.2.5. | Substrate (structure and material): | | | Χ | 0Cr25Al5 | |
| 3.11.2.6. | Cell density: | | | Х | 40g/ft3 | |
| 3.11.2.7. | Type of casing for the catalytic converter(s): | | | Х | Wire mesh | |
| 3.11.3. | Catalytic exhaust gas after treatment system | | | | | |
| | for NO_x or three way catalyst | | | | | |
| 3.11.3.0. | Make: | | | Х | N/A | |
| 3.11.3.1. | Type: | | | Х | N/A | |
| 3.11.3.2. | Number of catalytic converters and elements: | | | Х | N/A | |
| 3.11.3.3. | Type of catalytic action: | | | Х | N/A | |
| 3.11.3.4. | Dimensions and volume of the catalytic | | | Х | N/A | |
| | converter(s): | | | | | |
| 3.11.3.5. | Total charge of precious metals: | | | Х | N/A | |
| 3.11.3.6. | Relative concentration of each compound: | | | Х | N/A | |
| 3.11.3.7. | Substrate (structure and material): | | | Х | N/A | |
| 3.11.3.8. | Cell density: | | | Х | N/A | |
| 3.11.3.9. | Type of casing for the catalytic converter(s): | | | Х | N/A | |
| 3.11.3.10. | Method of regeneration: | Х | | Х | N/A | |
| 3.11.3.10.1. | Infrequent regeneration: Yes/No: | Х | | | No | |
| 3.11.3.11. | Normal operating temperature range (deg. °C): | Х | Х | | N/A | |
| 3.11.3.12. | Consumable reagent: Yes/No | | | Х | No | |
| 3.11.3.12.1. | Type and concentration of reagent needed for catalytic action: | | | Х | N/A | |
| 3.11.3.12.2. | Lowest concentration of the active ingredient present in the reagent that does not activate warning system (CD _{min}) (%vol): | | | Х | N/A | |
| 3.11.3.12.3. | Normal operational temperature range of reagent: | | X | | N/A | |
| 3.11.3.12.4. | International standard: | | Х | Х | N/A | |
| 3.11.3.13. | NO _x sensor(s): Yes/No | | | Х | No | |
| 3.11.3.13.0. | Make: | | | Х | N/A | |
| 3.11.3.13.1. | Type: | | | Х | N/A | |
| 3.11.3.13.2. | Location(s) | | | Х | N/A | |
| 3.11.3.14. | Oxygen sensor(s): Yes/No | | | Х | No | |
| 3.11.3.14.0. | Make: | | | Х | N/A | |
| 3.11.3.14.1. | Type: | | | Х | N/A | |
| 3.11.3.14.2. | Location(s): | | | Χ | N/A | |

New approval

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang,

China, 317599 Issue Date: 2021-10-15

| Item Number | Item Description | | | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|---|------|--------------|--------------|-------------------------------|---|
| 3.11.4. | Particulate trap | Test | Installation | 포 | N/A | |
| 3.11.4.1. | Type of filtration: through flow/partial | | | X | N/A | |
| 3.11.4.1. | flow/wall flow/other (specify) | | | | IN/A | |
| 3.11.4.2'. | Make: | | | X | N/A | |
| 3.11.4.2. | Type: | | | X | N/A | |
| 3.11.4.3. | Dimensions and capacity of the particulate | | | X | N/A | |
| 3.11.4.3. | trap: | | | | IN/A | |
| 3.11.4.4. | Location place(s) and maximum and | | Х | | N/A | |
| | minimum distance(s) from engine: | | | | | |
| 3.11.4.5. | Method or system of regeneration, | | | Χ | N/A | |
| | description and/or drawing: | | | | | |
| 3.11.4.5.1. | Infrequent regeneration: Yes/No | | | Х | No | |
| 3.11.4.5.2. | Minimum exhaust gas temperature for | | | Х | N/A | |
| | initiating regeneration procedure (deg. °C): | | | | | |
| 3.11.4.6. | Catalytic coating: Yes/No | | | Х | No | |
| 3.11.4.6.1. | Type of catalytic action: | | | Х | N/A | |
| 3.11.4.7. | Fuel borne catalyst (FBC): Yes/No | | | Х | No | |
| 3.11.4.8. | Normal operating temperature range (deg. °C): | | | Х | N/A | |
| 3.11.4.9. | Normal operating pressure range (kPa) | | | Х | N/A | |
| 3.11.4.10. | Storage capacity soot/ash [g]: | | | Х | N/A | |
| 3.11.4.11. | Oxygen sensor(s): Yes/No | | | Х | N/A | |
| 3.11.4.11.1. | Type: | | | Х | N/A | |
| 3.11.4.11.2. | Location(s): | | | Х | N/A | |
| 3.11.5. | Other systems | | | | N/A | |
| 3.11.5.1. | Description and operation: | | | Χ | N/A | |
| 3.11.6. | Infrequent Regeneration | | | | N/A | |
| 3.11.6.1. | Number of cycles with regeneration | Х | | | N/A | |
| 3.11.6.2. | Number of cycles without regeneration | Х | | | N/A | |
| 3.11.7. | Other device(s) or feature(s) | | | | N/A | |
| 3.11.7.1. | Type(s): | | | Х | N/A | |
| 3.12. | Fuel feed for liquid-fuelled CI or, where | | | | | |
| | applicable, dual-fuel engines | | | | | |
| 3.12.1. | Feed pump | | | | N/A | |
| 3.12.1.1. | Pressure (kPa) or characteristic diagram: | | | Х | N/A | |
| 3.12.2. | Injection system | | | | N/A | |
| 3.12.2.1. | Pump | | | | N/A | |

New approval

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang,

China, 317599 Issue Date: 2021-10-15

| ltem Number | Item Description | Fest | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|--|------|--------------|--------------|-------------------------------|---|
| 3.12.2.1.0. | Make: | | = | X | N/A | |
| 3.12.2.1.1. | Type(s): | | | Х | N/A | |
| 3.12.2.1.2. | Rated pump speed (rpm): | | | Х | N/A | |
| 3.12.2.1.3. | mm³ per stroke or cycle at full injection at | | | Х | N/A | |
| 0.12.2.1.0. | rated pump speed: | | | | 14/73 | |
| 3.12.2.1.4. | Torque peak pump speed (rpm): | | | Х | N/A | |
| 3.12.2.1.5. | mm³ per stroke or cycle at full injection at | | | Χ | N/A | |
| - | torque peak pump speed | | | | | |
| 3.12.2.1.6. | Characteristic diagram: | | | Χ | N/A | |
| 3.12.2.1.7. | Method used: on engine/on pump bench | | | Χ | N/A | |
| 3.12.2.2. | Injection timing | | | | N/A | |
| 3.12.2.2.1. | Injection timing curve: | | | Х | N/A | |
| 3.12.2.2.2. | Static Timing: | | | Х | N/A | |
| 3.12.2.3. | Injection piping | | | | N/A | |
| 3.12.2.3.1. | Length(s) (mm): | | | Χ | N/A | |
| 3.12.2.3.2. | Internal diameter (mm): | | | Χ | N/A | |
| 3.12.2.4. | Common rail: Yes/No | | | Χ | No | |
| 3.12.2.4.0. | Make: | | | Χ | N/A | |
| 3.12.2.4.1. | Type: | | | Χ | N/A | |
| 3.12.3. | Injector(s) | | | | N/A | |
| 3.12.2.0. | Make: | | | Χ | N/A | |
| 3.12.3.1. | Type(s): | | | Χ | N/A | |
| 3.12.3.2. | Opening pressure (kPa): | | | Χ | N/A | |
| 3.12.4. | Electronic control unit (ECU): Yes/No | | | Χ | No | |
| 3.12.4.0. | Make: | | | Χ | N/A | |
| 3.12.4.1. | Type(s): | | | Χ | N/A | |
| 3.12.4.2. | Software calibration number(s): | | | Х | N/A | |
| 3.12.4.3. | Communication standard(s) for access to | Х | | Х | N/A | |
| | data stream information: ISO 27145 with ISO | | | | | |
| | 15765-4 (CAN-based)/ISO 27145 with ISO | | | | | |
| | 13400 (TCP/IP-based)/SAE J1939-73 | | | | | |
| 3.12.5. | Governor | | | | N/A | |
| 3.12.5.0. | Make: | | | Х | N/A | |
| 3.12.5.1. | Type(s): | | | Х | N/A | |
| 3.12.5.2. | Speed at which cut-off starts under full load: | | | Х | N/A | |
| 3.12.5.3. | Maximum no-load speed: | | | Х | N/A | |
| 3.12.5.4. | Idle speed: | | | Х | N/A | |

| ltem Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|--|------|--------------|--------------|--|---|
| 3.12.6. | Cold-start system: Yes/No | | | X | No | |
| 3.12.6.0. | Make: | | | Χ | N/A | |
| 3.12.6.1. | Type(s): | | | Χ | N/A | |
| 3.12.6.2. | Description: | | | Χ | N/A | |
| 3.12.7. | Fuel temperature at the inlet to the fuel | | | | N/A | |
| | injection pump | | | | | |
| 3.12.7.1. | Minimum (deg. °C): | Х | | | N/A | |
| 3.12.7.2. | Maximum (deg. °C): | Х | | | N/A | |
| 3.13. | Fuel feed for liquid fuel spark ignition | | | | | |
| | engine | | | | | |
| 3.13.1. | Carburettor | | | | Refer to drawing No. 004 | |
| 3.13.1.0. | Make: | | | Х | ZOMAX WALBRO | |
| 3.13.1.1. | Type(s): | | | Х | MP16B58 (ZOMAX) MP16BZ58 (ZOMAX) ZP152 (ZOMAX) WT1025 (WALBRO) WT1047 (WALBRO) WT1196 (WALBRO) | |
| 3.13.2. | Port fuel injection: | | | | , | |
| 3.13.2.1. | single-point / multi-point | | | Χ | N/A | |
| 3.13.2.2'. | Make: | | | Χ | N/A | |
| 3.13.2.2. | Type(s): | | | Х | N/A | |
| 3.13.3. | Direct injection: | | | | | |
| 3.13.3.0. | Make: | | | Х | N/A | |
| 3.13.3.1. | Type(s): | | | Х | N/A | |
| 3.13.4. | Fuel temperature at location specified by manufacturer | | | | | |
| 3.13.4.1. | Location: | Х | | | N/A | |
| 3.13.4.2. | Minimum (deg. °C) | Х | | | N/A | |
| 3.13.4.3. | Maximum (deg. °C) | Х | | | N/A | |
| 3.14. | Fuel feed for gaseous fuel engines or | | | | | |
| | where applicable, dual fuel engines (in the | | | | | |
| | case of systems laid out in a different | | | | | |
| | manner, supply equivalent information) | | | | | |

Issue Date: 2021-10-15

New approval

China, 317599

| ltem Number | Item Description | | | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|--|---|---|--------------|-------------------------------|---|
| 3.14.1. | Fuel: LPG /NG-H/NG-L /NG-HL/LNG/Fuel | X | _ | X | N/A | |
| | specific LNG | | | | | |
| 3.14.2. | Pressure regulator(s)/vaporiser(s) | | | | | |
| 3.14.2.0. | Make: | | | Х | N/A | |
| 3.14.2.1. | Type(s) | | | Χ | N/A | |
| 3.14.2.2. | Number of pressure reduction stages | | | Χ | N/A | |
| 3.14.2.3. | Pressure in final stage minimum and maximum. (kPa) | | | Х | N/A | |
| 3.14.2.4. | Number of main adjustment points: | | | Х | N/A | |
| 3.14.2.5. | Number of idle adjustment points: | | | Χ | N/A | |
| 3.14.3. | Fuelling system: mixing unit/gas injection/liquid injection/direct injection | | | Х | N/A | |
| 3.14.3.1. | Mixture strength regulation | | | | | |
| 3.14.3.1.1. | System description and/or diagram and drawings: | | | Х | N/A | |
| 3.14.4. | Mixing unit | | | | | |
| 3.14.4.1. | Number: | | | Х | N/A | |
| 3.14.4.2'. | Make: | | | Х | N/A | |
| 3.14.4.2. | Type(s): | | | Х | N/A | |
| 3.14.4.3. | Location: | | | Х | N/A | |
| 3.14.4.4. | Adjustment possibilities: | | | Х | N/A | |
| 3.14.5. | Inlet manifold injection | | | | | |
| 3.14.5.1. | Injection: single-point/multi-point | | | Х | N/A | |
| 3.14.5.2. | Injection: continuous/simultaneously timed/ sequentially timed | | | X | N/A | |
| 3.14.5.3. | Injection equipment | | | | | |
| 3.14.5.3.0. | Make: | | | Х | N/A | |
| 3.14.5.3.1. | Type(s): | | | Х | N/A | |
| 3.14.5.3.2. | Adjustment possibilities: | | | Х | N/A | |
| 3.14.5.4. | Supply pump | | | | | |
| 3.14.5.4.0. | Make: | | | Х | N/A | |
| 3.14.5.4.1. | Type(s): | | | Х | N/A | |
| 3.14.5.5. | Injector(s) | | | | | |
| 3.14.5.5.0. | Make: | | | Х | N/A | |
| 3.14.5.5.1. | Type(s): | | | Х | N/A | |
| 3.14.6. | Direct injection | | | | | |
| 3.14.6.1. | Injection pump/pressure regulator | | | Х | N/A | |

Issue Date: 2021-10-15

New approval

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang, China, 317599

| Item Number | Item Description | Test | Installation | Homologation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|--|------|--------------|--------------|-------------------------------------|---|
| 3.14.6.1.0. | Make: | | | X | N/A | |
| 3.14.6.1.1. | Type(s): | | | Х | N/A | |
| 3.14.6.1.2. | Injection timing (specify): | | | Х | N/A | |
| 3.14.6.2. | Injector(s) | | | | | |
| 3.14.6.2.0. | Make: | | | Х | N/A | |
| 3.14.6.2.1. | Type(s): | | | Х | N/A | |
| 3.14.6.2.2. | Opening pressure or characteristic diagram : | | | Х | N/A | |
| 3.14.7. | Electronic Control Unit (ECU) | | | | | |
| 3.14.7.0. | Make: | | | Х | N/A | |
| 3.14.7.1. | Type(s): | | | Х | N/A | |
| 3.14.7.2. | Adjustment possibilities: | | | Х | N/A | |
| 3.14.7.3. | Software calibration number(s): | | | Х | N/A | |
| 3.14.8. | Approvals of engines for several fuel | | | | | |
| | compositions | | | | | |
| 3.14.8.1. | Self-adaptive feature: Yes/No | Χ | Χ | Х | No | |
| 3.14.8.2. | Calibration for a specific gas composition: NG-H/NG-L/NG-HL/ LNG/Fuel specific LNG | Х | Х | Х | N/A | |
| 3.14.8.3. | Transformation for a specific gas composition: NG-HT/NG-LT/NG-HLT | Х | Х | Х | N/A | |
| 3.14.9. | Fuel temperature pressure regulator final stage | | | | | |
| 3.14.9.1. | Minimum (deg. °C): | Х | | | N/A | |
| 3.14.9.2. | Maximum (deg. °C): | Х | | | N/A | |
| 3.15. | Ignition system | | | | | |
| 3.15.1. | Ignition coil(s) | | | | | |
| 3.15.1.0. | Make: | | | Х | ZOMAX | |
| 3.15.1.1. | Type(s): | | | Х | 4.009.0023.09 | |
| 3.15.1.2. | Number: | | | Х | 1 | |
| 3.15.2. | Spark plug(s) | | | | | |
| 3.15.2.0. | Make: | | | X | CHAMPION BOSCH TORCH DENSO | |
| 3.15.2.1. | Type(s): | | | Х | RCJ6Y L8RTF W22MPR | |
| 3.15.2.2. | Gap setting: | | | Х | 0.6mm-0.8 mm | |

| Item Number | Item Description | | | jation | Parent engine/ engine type | Engine types within the engine family (if applicable) |
|----------------|---|------|--------------|--------------|-------------------------------|---|
| | | Test | Installation | Homologation | | Type 1 |
| 3.15.3. | Magneto | | | Χ | | |
| 3.15.3.0. | Make: | | | Χ | ZOMAX | |
| 3.15.3.1. | Type(s): | | | Χ | 4.009.0012.06 | |
| 3.15.4. | Ignition timing control: Yes/No | | | Χ | Yes | |
| 3.15.4.1. | Static advance with respect to top dead centre (crank angle degrees): | | | Х | 28±1° | |
| 3.15.4.2. | Advance curve or map: | | | Х | Refer to drawing No. 006 | |
| 3.15.4.3. | Electronic control: Yes/No | | | Χ | No | |

Information document: ZM1E46FC-ext.00 New approval

Issue Date: 2021-10-15

Attachment 1 Photographs of the engines

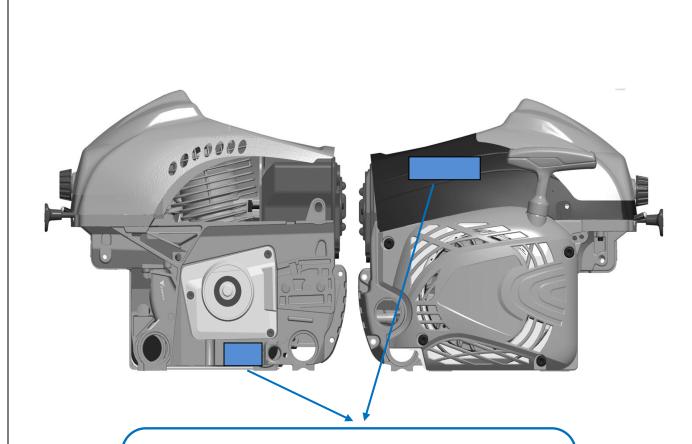


Information document: ZM1E46FC-ext.00

Issue Date: 2021-10-15

New approval

Attachment 2 Drawings of the engines



Trade name/Trade mark/Manufacturer name

Engine type designation

Engine identification number (production date inc.)

Approval No./Approval mark: e24*2016/1628*XXXXXXXXXXXX*00 or

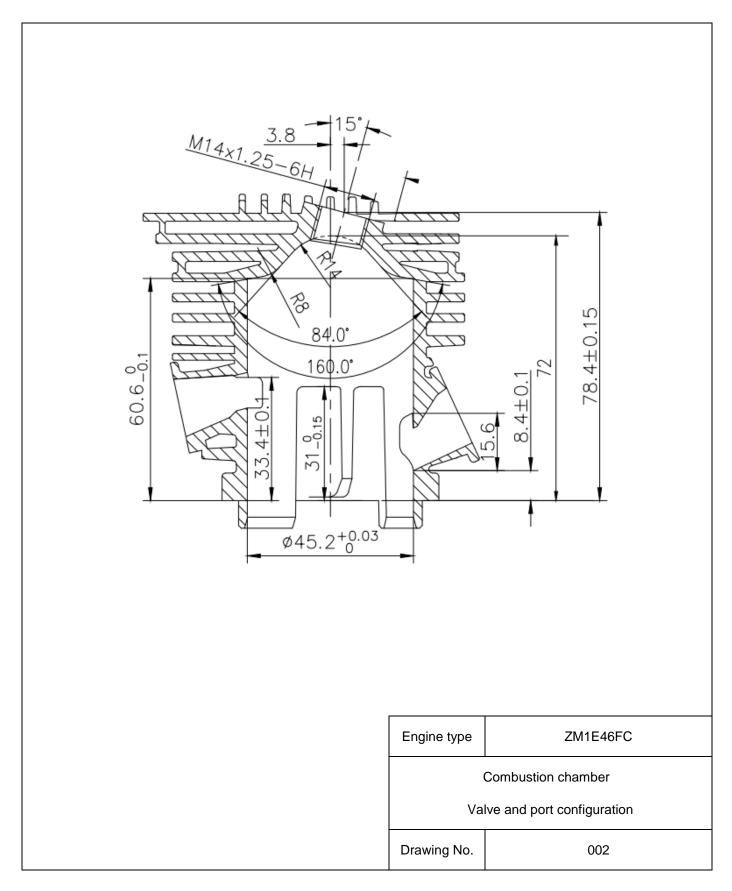
e24 XXX/P V-XXX

Remarks: this sample only shows the contents that need to be included on the engine marking, the actual layout may adjust according manufacturer's requirement.

| Engine type | ZM1E46FC | | | | |
|---|----------|--|--|--|--|
| Position of statutory marking | | | | | |
| Position of engine identification number. | | | | | |
| Drawing No. | 001 | | | | |

Information document: ZM1E46FC-ext.00

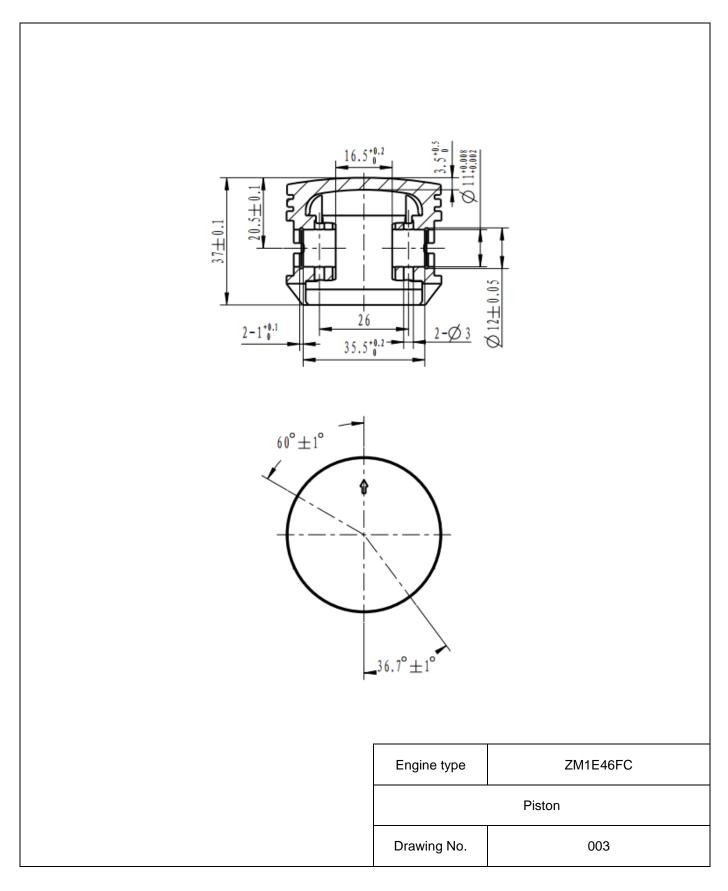
New approval



Information document: ZM1E46FC-ext.00

New approval

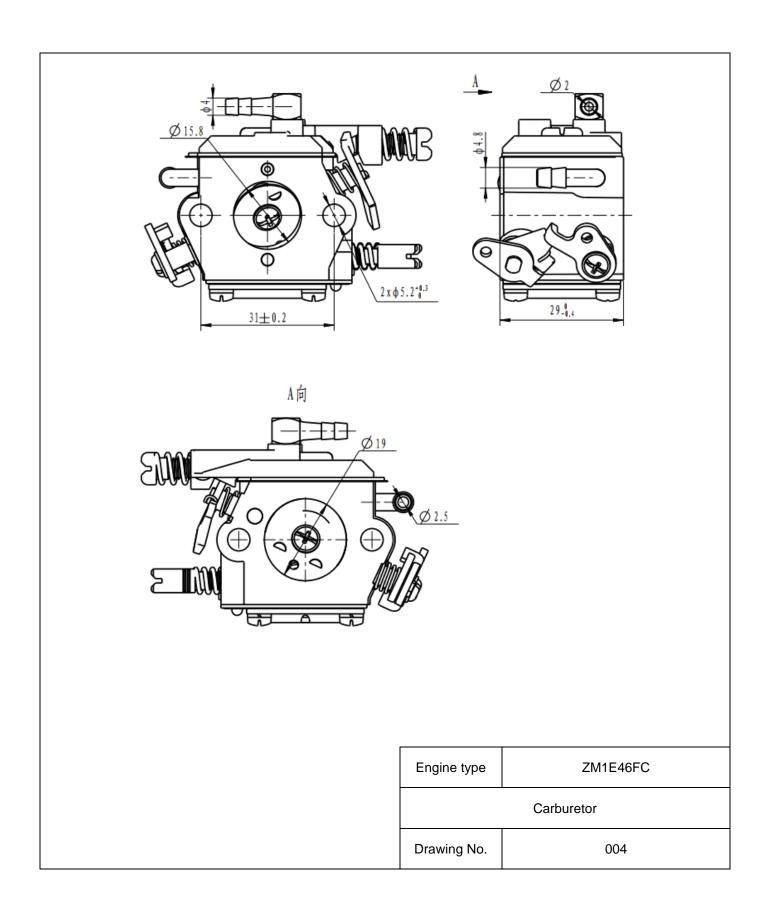
Issue Date: 2021-10-15



Page 21 of 35

Information document: ZM1E46FC-ext.00

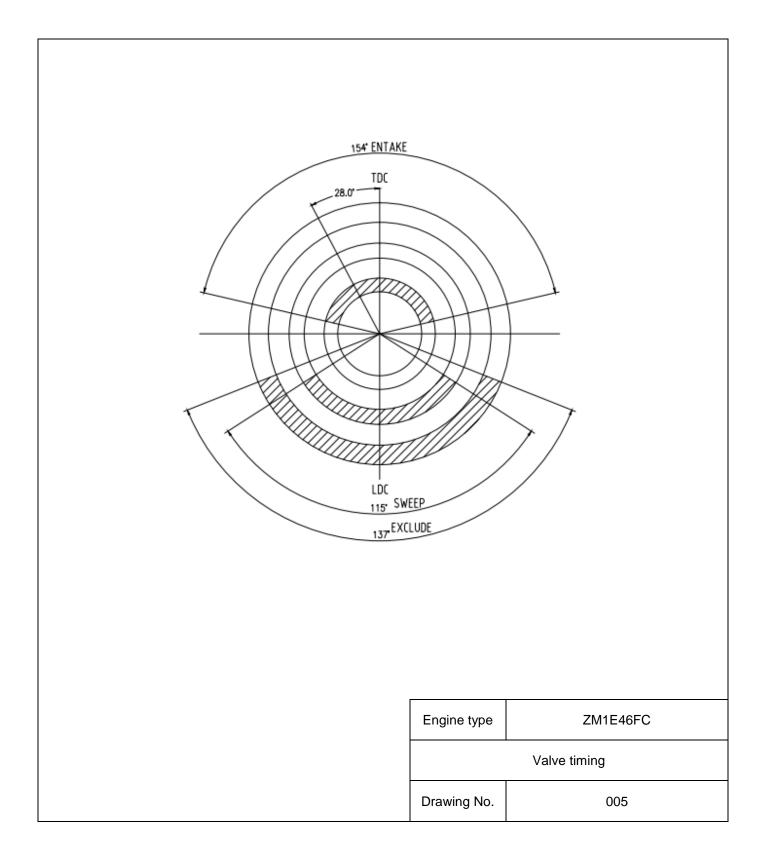
New approval



China, 317599 Issue Date: 2021-10-15

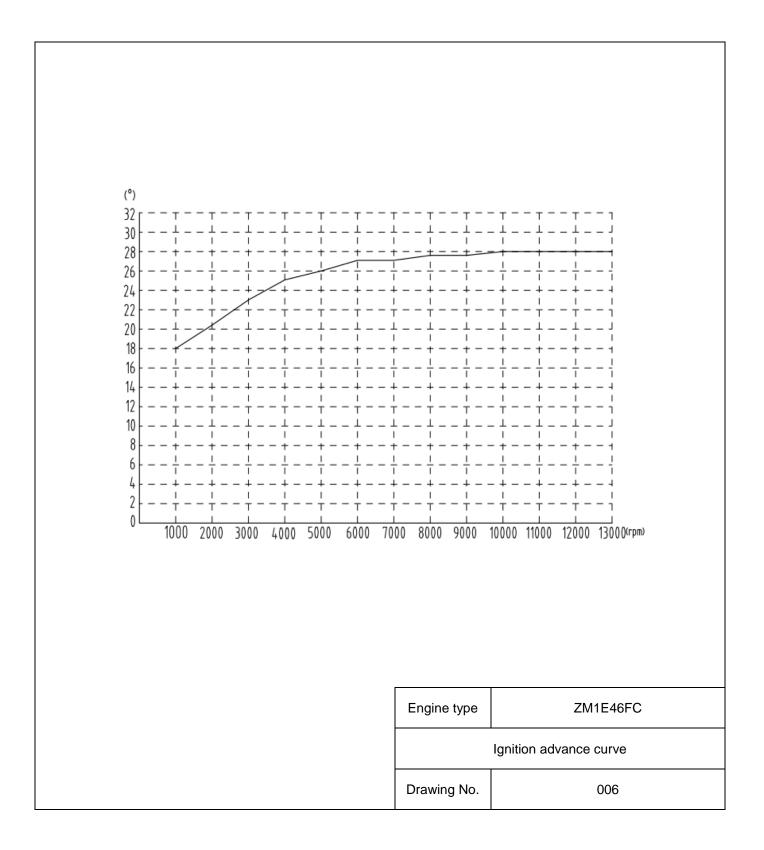
Information document: ZM1E46FC-ext.00

New approval



China, 317599 Issue Date



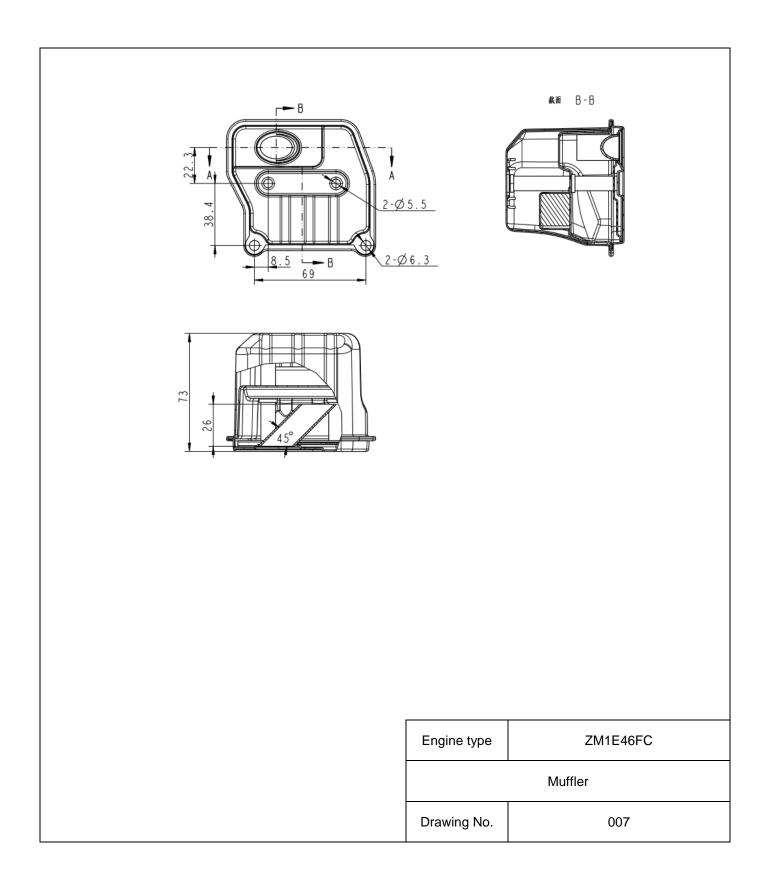


China, 317599

Information document: ZM1E46FC-ext.00

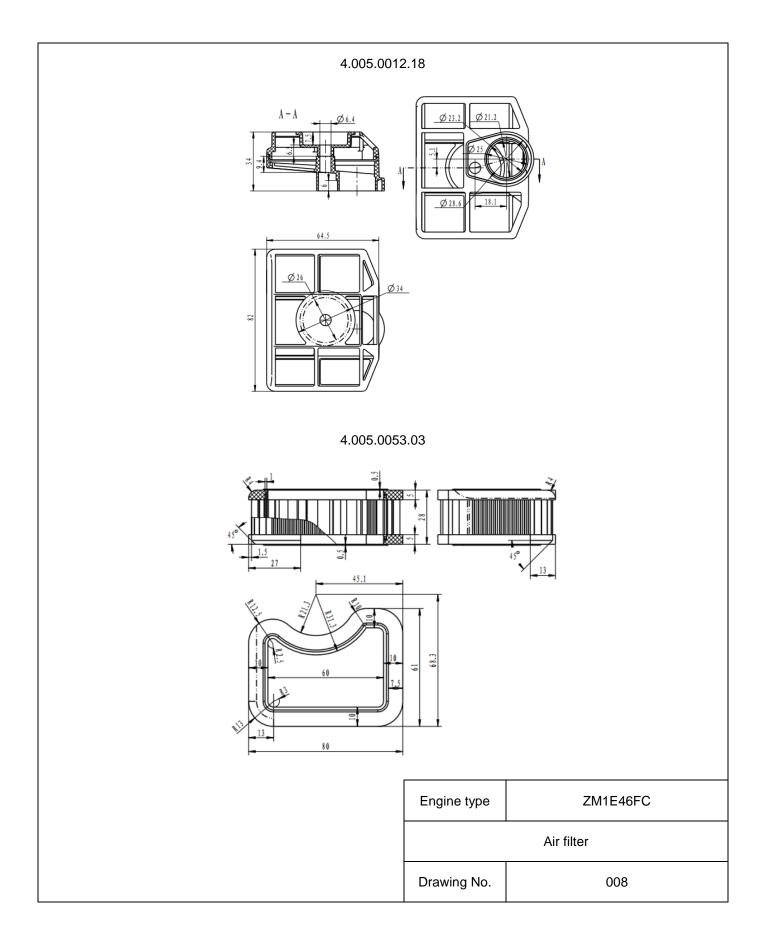
Issue Date: 2021-10-15

New approval



Information document: ZM1E46FC-ext.00

New approval



China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

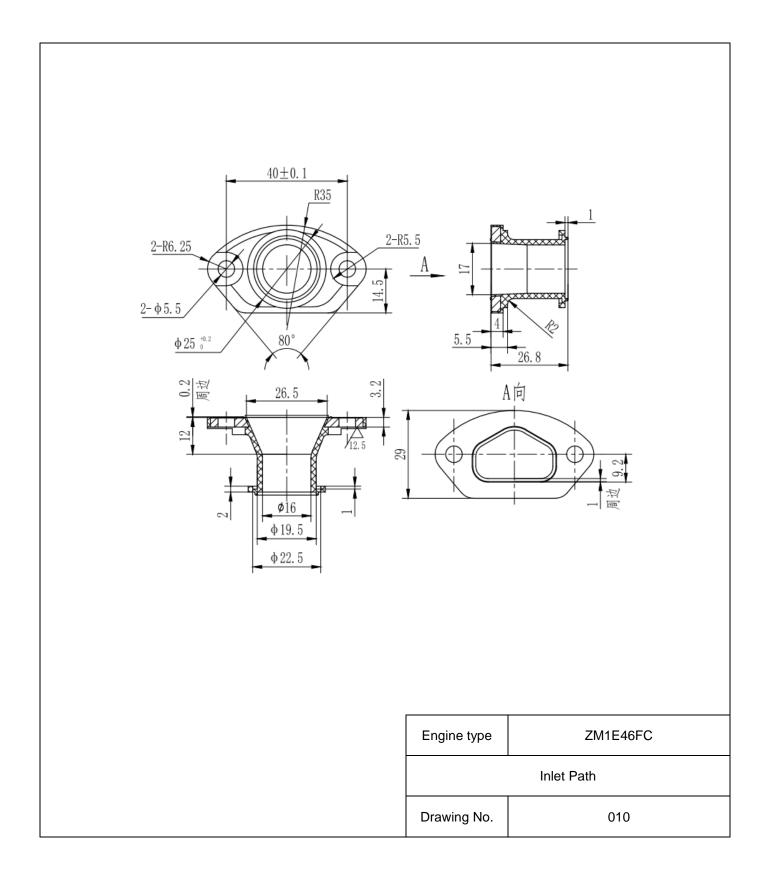
| | | | | | Catalyst | | | | | | |
|---|----------------------------------|----------------|---------------------------------------|-------|------------------------|------|-------------------|------------|----------------------|--------------------|----------|
| | | | | | Engine type ZM1E46FC | | | | | | |
| | | | | | | | | | | | |
| 采购部 (经理) | | | 工艺 | 28 | , de | | 1E46FC油锯 | 欧5 | Nan jing | Depura Co.,Ltd. | te Catal |
| 技术部 (经理) | | | 设 计 校 对 审 核 | 审 | 定准 | | 浙江 机型 | 中马标准 | 共 南京德 Nan jing | 张 普瑞克催化 | 第 |
| 客户 | ¹ 确认栏 | | | | | 字 日期 | Cata | alyst | 图样标记 | 数量 | 重量 比 |
| | | | | | | | 金属丝 | 网催化器 | | | |
| | | | 1. The | | mical Red of cataly | | nt uld be meet | the Q/DPRK | 002-2016 | Stand | ard; |
| 产品编码 DP Code | / | | | | | | | | | | |
| 战体丝径 Substrate Wire Diameter (mm) | Ø0.35±0 | 0. 01 | 技术要求 1、催化器性能应符合公司Q/DPRK002-2016标准; | | | | | | | | |
| 敗体材料 Substrate Material | 0Cr25A | A15 | | | | | | | | | |
| 元並問志里 Noble Metals Density | Nominal 最小值(g/ft³) Ninimum | 36 | | | | | | | | | |
| Noble Metals Composition 貴金属总量 | Pt:Pd:Rh 标称值(g/ft³) | 1:1:0 | | | | | | | | | |
| 贵金属组成 | | 0 | · · | ···· | ×××× | | | | | | |
| Contents | Pd(mg) Rh(mg) | 10.17 | 20±1.5 | >>>>> | | | | | | | |
| 贵金属含量 Noble Metals Contacts | Pt(mg) | 10.17 | | | | | | | | | |
| | 元素 Element | 标准值 Nominal | | 40±1 | .5 | | | 18±1.5 | | | |
| Volume (cm³) 催化器重量 Catalyst Substrate Weight (g) | 15. 5 | ±1 | | | | | | | | | |
| 催化器体积 Catalyst | 14.4 | | | | | | | | | | |
| 技友 Technical S | 术规格 Specificati | on | | | | | | | | | |

China, 317599 Iss

Information document: ZM1E46FC-ext.00

New approval

Issue Date: 2021-10-15



Issue Date: 2021-10-15

New approval

Attachment 3 Manufacturer's declaration on compliance with Regulation (EU) 2016/1628

We, ZHEJIANG ZOMAX GARDEN MACHINERY CO., LTD., Hereby declares that the following engine type/engine

family complies in all respects with the requirements of Regulation (EU) 2016/1628 of the European Parliament and

of the Council, Commission Delegated Regulation (EU) 2017/654, Commission Delegated Regulation (EU) 2017/655

and Commission Implementing Regulation (EU) 2017/656 and does not use any defeat strategy. All emission control

strategies comply, where applicable, with the requirements for Base Emission Control Strategy (BECS) and Auxiliary

Emission Control Strategy (AECS) set-out in section 2 of Annex IV to Delegated Regulation (EU) 2017/654, and

have been disclosed in accordance with that Annex and with Annex I to Implementing Regulation (EU) 2017/656.

1.1. Make (trade name(s) of manufacturer) : ZOMAX

1.2. Commercial name(s) (if applicable) : N/A

1.3. Company name and address of manufacturer : ZHEJIANG ZOMAX GARDEN MACHINERY

CO.,LTD.

No. 48 Aodihu Road, Taiping District, Wenling

City, Zhejiang, China, 317599

1.4. Name and address of manufacturer's : Brumar Garden Products S.r.I

authorised representative (if any)

Loc. Valgera 110/B-14100 ASTI(AT)- ITALY

1.6. Engine type designation/engine family : ZM1E46FC

designation/FT

Place : Zhejiang, China

Date 2021-10-15

Signature:

China, 317599

Information document: ZM1E46FC-ext.00

New approval

Issue Date: 2021-10-15

Attachment 4 Manufacturer's statement on compliance with the exhaust emission limits when use fuels other than the reference fuels

N/A

Attachment 5 Overview of the emission control strategy for electronically controlled engines

N/A

Attachment 6 The functional operational characteristics of the NOx control measures and inducement system

N/A

Attachment 7 The functional operational characteristics of the particulate control measures

N/A

Issue Date: 2021-10-15

Attachment 8 Manufacturer's declaration, and supporting test reports or data, on deterioration factors

We, ZHEJIANG ZOMAX GARDEN MACHINERY CO.,LTD., hereby declare that the EDP we chosen is most closely approximates the expected useful lives of the equipment into which the engines are expected to be installed. This conclusion is based on the surveys of the life spans of the equipment in which the subject engines are installed.

1.1. Make (trade name(s) of manufacturer) : ZOMAX

1.2. Commercial name(s) (if applicable) : N/A

1.3. Company name and address of manufacturer : ZHEJIANG ZOMAX GARDEN MACHINERY

CO.,LTD.

No. 48 Aodihu Road, Taiping District, Wenling

City, Zhejiang, China, 317599

1.4. Name and address of manufacturer's : Brumar Garden Products S.r.lLoc. Valgera

authorised representative (if any) 110/B-14100 ASTI (AT)-ITALY

1.6. Engine type designation/engine family : ZM1E46FC

designation/FT

1.7. Category and sub-category of the engine : Category: NRSh

type/engine family Sub-category: NRSh-v-1b

1.8. EDP hours : 50h (Cat 1 (Consumer products))

The EDP is carried out on parent engine, please refer TÜV SÜD's test report for details.

Place /: Zhejiang, China

Date 2021-10-15

Signature:

ZHEJIANG ZOMAX GARDEN MACHINERY CO.,LTD.

No. 48 Aodihu Road, Taiping District, Wenling City, Zhejiang,

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

Attachment 9 Manufacturer's declaration, and supporting test reports or data, of the infrequent

regeneration adjustment factors

N/A

Attachment 10 The physical connector required to receive the torque signal from the engine Electronic

control Unit (ECU) during the in-service monitoring test

N/A

New approval

Attachment 11 Manufacturer's declaration and supporting data on tampering prevention for emission control systems

We, ZHEJIANG ZOMAX GARDEN MACHINERY CO.,LTD., Hereby declares that the emission control strategies of the following engine type/engine family fitted are designed in such a way as to prevent tampering to the extent possible, as referred to in Article 18(4) of Regulation (EU) 2016/1628 of the European Parliament and of the Council and Annex X of Commission Implementing Regulation (EU) 2017/656.

1.1. Make (trade name(s) of manufacturer) : ZOMAX

1.2. Commercial name(s) (if applicable) : N/A

1.3. Company name and address of : ZHEJIANG ZOMAX GARDEN MACHINERY

manufacturer CO.,LTD.

No. 48 Aodihu Road, Taiping District, Wenling City,

Loc. Valgera 110/B-14100 ASTI (AT)-ITALY

Zhejiang, China, 317599

1.4. Name and address of manufacturer's : Brumar Garden Products S.r.l

authorised representative (if any)

Engine type designation/engine family : ZM1E46FC

designation/FT

Technical details

1.6.

The Air-fuel flow mixture screw is specially shaped, only can be adjusted by special tool.



Place: Zhejiang, China

Date : 2021-10-15

Signature:

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

Attachment 12 List of scheduled for emission-related maintenance requirements

Proper maintenance is essential for safe, economical and trouble-free operation. It also helps reduce air pollution. In order to keep your gasoline engine in good working condition, it must be periodically serviced. The following maintenance schedule and routine inspection procedures must be carefully followed.

| Items | Frequency | Every | First month or 10 hrs of operation | Thereafter, every 3 months or 30hrs of operation | Every 6 months or 50 hrs of operation | Every year or 100 hrs of operation | | | |
|----------------------------|------------------------------|-------------------------------------|--|--|---|--|--|--|--|
| | Check | √ | | | | | | | |
| Air filter element | Clean | | | √ | | | | | |
| | Change | | | | √ | | | | |
| Spark plug | Clean-adjust | | | | √ * | | | | |
| Spark arrester | Clean | | | | V | | | | |
| Valve clearance** | Check- adjust | | | V | | | | | |
| Fuel hose | Check | Every 2 years (change if necessary) | | | | | | | |
| Cylinder head, Piston** | Remove carbon deposits | | Every 50 hours | | | | | | |

^{*} These items should be replaced by new ones if necessary.

^{**} These items should be serviced by a mechanically proficient person or by our authorized servicing dealer.

China, 317599 Issue Date: 2021-10-15

Information document: ZM1E46FC-ext.00

New approval

Attachment 13 Declaration of carburettor

Declaration

According to test the fuel delivery with several Carburettor models, we used the higher fuel delivery one to emission test. The following are the fuel delivery data. Please check.

Engine type: ZM1E46FC

| Carburetor Make/ Model | Max Torque | Fuel Flow (g/h) |
|---|------------------|-----------------|
| ZOMAX/ ZP152 | | 950 |
| Note: ZP152, MP16B58 and MP16BZ58 are same | | |
| carburettor, just different models for different customers. | . 2.8N.m/6500rpm | |
| WALBRO/ WT1025 | | 940 |
| Note: WT1025, WT1047 and WT1196 are same | | |
| carburettor, just different models for different customers. | | |

We conform that the design, raw material, manufacturing, assembling and quality control are completely identical and operating procedures are the same for all Carburettors.

Place: Zhejiang, China

Date

Signature